DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINARIES AND TRAFFIC SIGNALS, 1994 AND INTERM SPECIFICATIONS.

STEEL: STEEL SHALL CONFORM TO A.S.T.M. A-709, GRADE 36. STEEL TUBING SHALL CONFORM TO THE APPLICABLE REQUIREMENTS OF A.S.T.M. DESIGNATION A-36 OR HOT-FORMED TUBING (A-501) OR PIPE (A-53) TYPE "E" OR "S", GRADE "B" OR COLD-FORMED TUBING (A-500) GRADE "B" OR "C", UNLESS OTHERWISE NOTED.

ALUMINUM: ALL ALUMINUM EXCEPT SIGN PANELS SHALL CONFORM TO ASTM B-221, B-308, OR B-429 ALLOY 6061-T6 UNLESS OTHERWISE NOTED. SIGN PANELS SHALL BE .080" THICK ALUMINUM CONFORMING TO ASTM B-209 ALLOY 5052-H38 OR 6061-T6.

CONCRETE AND REINFORCING STEEL: CONCRETE SHALL BE CLASS "M", UNLESS OTHERWISE NOTED. DIMENSIONS RELATING TO REINFORCING STEEL FABRICATION ARE OUT TO OUT OF BAR UNLESS OTHERWISE NOTED. DIMENSIONS RELATING TO REINFORCING STEEL SPACING ARE CENTER TO CENTER OF BAR OR FACE OF CONCRETE TO CENTERLINE OF BAR. REINFORCING STEEL SHALL HAVE A MINIMUM COVERING OF 2" EXCEPT WHEN CONCRETE IS CAST AGAINST THE EARTH THEN THE COVERING WILL BE 3". ALL REINFORCING STEEL SHALL BE GRADE 60. THE FIRST DIGIT OF REINFORCING BAR NUMBER INDICATES THE BAR SIZE. THE TOP EDGES OF THE FOOTING SHALL BE CHAMFERED 3/4".

CONCRETE FINISH: ALL PORTIONS OF THE FOOTINGS FOR CANTILEVERS AND TRUSSES ABOVE GROUNDLINE SHALL HAVE A FINISH IN ACCORDANCE WITH LOUISIANA SPECIFICATION. 805.08.3.

WELDING: ALL WELDING SHALL CONFORM TO THE LA. STANDARD SPECIFICATIONS. SECTION 809 AND SUPPLEMENTAL SPECIFICATIONS.

GALVANIZING: ALL STRUCTURAL STEEL AND MISCELLANEOUS STEEL SHALL BE GALVANIZED IN ACCORDANCE WITH A.S.T.M. DESIGNATION A-123. DAMAGE TO GALVANIZED SURFACES THAT ARE NOT TO BE ENCASED IN CONCRETE SHALL BE REPAIRED IN ACCORDANCE WITH LA. STANDARD SPECIFICATIONS, SECTION 811.08. ALL BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH A.S.T.M. DESIGNATION A-153. ALL FIELD HOLES IN GALVANIZED MATERIAL SHALL BE TREATED WITH A COLD GALVANIZING COMPOUND FROM THE A.M.L.

BOLTS: UNLESS NOTED, ALL THREADED CONNECTIONS SHALL INCORPORATE A LOCKING DEVICE AND HAVE A MINIMUM OF 3 THREADS BEYOND THE NUTS. ALL BOLTS SHALL BE HIGH STRENGTH BOLTS, A.S.T.M. A-325, UNLESS OTHERWISE NOTED. ANCHOR BOLTS SHALL CONFORM TO AASHTO M314, GRADE 55 (OR APPROVED EQUAL) AND BE HOT DIP GALVANIZED TO A.S.T.M. A-153. STAINLESS STEEL FOR BOLTS SHALL CONFORM TO A.S.T.M. DESIGNATION A-320 BB, CLASS 2 TYPE 304, OR A-193 BB, CLASS 2 TYPE 304, UNLESS OTHERWISE NOTED. STAINLESS STEEL NUTS SHALL CONFORM TO A.S.T.M. DESIGNATION A-194, GRADE 8, TYPE 304. ALUMINUM BOLTS SHALL CONFORM TO A.S.T.M. F-468 ALLOY 2024-T4 AND NUTS ARE A.S.T.M. F-467 ALLOY 6061-T6 OR 6262-T9. WHERE BOLTS ARE USED ON BEVELED SURFACES, BEVELED WASHERS SHALL BE PROVIDED TO GIVE FULL BEARING TO THE HEAD AND/OR THE NUT.

RIVETS: ALL RIVETS SHALL BE 1/4" DIAMETER BLIND RIVETS WITH POSITIVE MANDREL RETENTION. THE RIVET BODY AND MANDREL SHALL BE ALUMINUM WITH A 1/2" MAXIMUM DIAMETER DOME HEAD. THE RIVETS SHALL HAVE A MINIMUM ULTIMATE TENSILE STRENGTH = 875 LBS., AND CONFORM TO ASTM B-316 5056-H32.

BREAK-AWAY BASE: BASES FOR SIGNS LOCATED ADJACENT TO MORE THAN ONE ROADWAY (RAMP TERMINALS, INTERSECTIONS, ETC.) SHALL BE ORIENTED IN THE DIRECTION OF THE HIGHEST SPEED TRAFFIC. ALL MULTI-POST SIGNS WITH A DISTANCE BETWEEN POSTS OF 7'-O" CENTERS OR LESS SHALL HAVE BEVELED BASE CONNECTION. BASE CONNECTIONS SHALL BE WRAPPED PRIOR TO POURING THE FOOTING, WITH MATERIAL SUFFICIENT TO PREVENT CONCRETE SPLATTER ON THE BREAK-AWAY BASE ASSEMBLY.

ANCHOR BOLTS: ANCHOR BOLT NUTS TO BE TIGHTENED A MINIMUM ROTATION OF 240° (2/3 TURNS) FROM THE SNUG TIGHT CONDITION.

SIGN SHEETING: UNLESS OTHERWISE NOTED, ALL SIGN MATERIAL SHALL BE IN ACCORDANCE WITH SECTION 1015 IN THE STANDARD SPECIFICATIONS. IN ORDER TO OBTAIN AN ACCEPTABLE COLOR MATCH BETWEEN MULTIPLE PANELS ON A GUIDE SIGN, ALL OF THE BACKGROUND SHEETING FOR ANY GUIDE SIGN SHALL BE THE MINIMUM WIDTH OF THE LARGEST PANEL AND SHALL COME FROM THE SAME LOT OR RUN NUMBER FROM THE SHEETING MANUFACTURER UNLESS OTHERWISE APPROVED IN WRITING. RETRO-REFLECTIVE SHEETING SHALL BE APPLIED TO ALL PANELS IN SUCH A MANNER THAT THERE ARE NO HORIZONTAL SPLICES.

OVERLAY PANELS FULL SIGN OVERLAY PANELS SHALL BE IN ACCORDANCE WITH SECTION 729.05.3. PARTIAL SIGN OVERLAYS AND ALL SHIELDS SHALL HAVE SHIMS AT ALL RIVETS. SHIMS SHALL BE AT LEAST .080" THICK AND SIZED SO THEY WILL NOT EXTEND BEYOND EDGE OF OVERLAY. RIVETS SHALL BE AS SPECIFIED ON THIS STANDARD DETAIL SHEET.

SIGN LOCATIONS: FOR GROUND MOUNTED SIGN INSTALLATIONS, THE ENGINEER MAY ADJUST THE TYPE D AND E SIGN LOCATIONS INDICATED ON THE PLANS. THIS WILL BE ALLOWED TO AVOID PLACEMENT IN DEEP DITCHES, STEEP BACKSLOPES, TREE LINES, AND ANY OTHER UNACCOUNTED FOR FIELD CONDITIONS AND TO PROVIDE BETTER MESSAGE PRESENTATION. ANY ADJUSTMENTS MUST BE WITH THE CONCURRENCE OF THE GEOMETRIC DESIGN ENGINEER.

SIGN TYPES: TYPE A = SMALL SIGN WITH ONE POST; TYPE B = CLUSTER ASSEMBLY OF TYPE A SIGNS; TYPE D = LARGE RECTANGULAR SIGN ADJACENT TO TRAFFIC MOUNTED WITH MULTIPLE POSTS; TYPE E = SECONDARY SIGN (SUCH AS AN EXIT NUMBER PANEL) ATTACHED TO A LARGE RECTANGULAR PRIMARY SIGN; DELINEATOR, MILEPOST AND OBJECT MARKER SIGNS ARE NOT COVERED UNDER TRAFFIC SIGNS. SEE STANDARD PLAN HS-O3.

MISCELLANEOUS: THE CONTRACTOR SHALL MARK THE DATE OF FABRICATION, SHEETING MANUFACTURER CODE, AND SIZE OF SIGN ON THE BACK OF EACH SIGN. FOR EXTRUDED PANEL SIGNS THE LETTER HEIGHT SHALL BE 2". FOR ALL OTHER FLAT SHEETING SIGNS, THE LETTER HEIGHT SHALL BE 34". THE SIGN ID NUMBERS SHALL FOLLOW THE ABOVE REQUIREMENTS BUT SHALL HAVE A BLUE BACKGROUND WITH WHITE NUMBERS. ALL MARKINGS SHALL HAVE A CLEAR UV PROTECTIVE FILM INSTALLED OVER THEM. SEE DETAIL "A" SHEET 5 OF 17.

POST HINGE SPLICE ON MULTI-POST SIGNS WITH ALL POSTS CONNECTED BY A SECONDARY SIGN SHALL BE LOCATED BELOW THE SECONDARY SIGN. STUB POST SHALL BE ASSEMBLED TO SIGN POST WITH REQUIRED BOLTS AND ONE FLAT WASHER ON EACH BOLT BETWEEN PLATES PRIOR TO SHIPMENT. POST SPLICE SLIP PLATE SHALL BE ASSEMBLED TO MINIMUM BOLT TENSION IN SHOP PRIOR TO SHIPMENT. SIGN POST SHALL BE SHIPPED TO JOB SITE ASSEMBLED WITH ALL HARDWARE REQUIRED IN PLACE AND SECURED. EXPOSED ENDS OF ALL PIPE SHALL BE CAPPED. USE OF SECTIONS PROVIDING EQUAL OR GREATER STRENGTH FOR ANY MEMBER DESIGNATED ON THE PLANS SHALL BE SUBMITTED TO THE BRIDGE ENGINEER FOR APPROVAL.

ALL DIMENSIONS REQUIRED FOR SATISFACTORY INSTALLATION SHALL BE VERIFIED IN THE FIELD BY THE CONTRACTOR PRIOR TO THE FABRICATION. ADJUSTMENTS SHALL BE MADE AS DIRECTED BY THE ENGINEER.

ALL ALUMINUM SURFACES PLACED IN CONTACT WITH, OR FASTENED TO UNGALVANIZED STEEL MEMBERS SHALL BE THOROUGHLY COATED WITH AN APPROVED ALUMINUM IMPREGNATED CAULKING COMPOUND. PAINT ALUMINUM SECTIONS IN CONTACT WITH CONCRETE WITH A HEAVY COAT OF AN ALKALI RESISTANT BITUMINOUS PAINT OR A COAT OF ZINC CHROMATE PAINT AND ALLOW TO DRY BEFORE PLACING. ALUMINUM ALLOYS SHALL NOT BE PLACED IN CONTACT WITH COPPER, COPPER BASED ALLOYS, LEAD, OR NICKEL.

SHOP DRAWINGS: NOT REQUIRED FOR SIGN BACKING AND SMALL GROUND MOUNTED SIGN SUPPORTS, UNLESS FABRICATOR INTENDS TO DEVIATE FROM THE DETAILS HEREIN. SHOP DRAWING ARE REQUIRED FOR ALL STRUCTURE MOUNTED SIGNS.



WIND LOAD MAP

		and the second second											
WINE	LOA	D MAP L	EGEND										
SYMBOL	R	ROADSIDE MOUNTED											
	ZONE	WIND VELOCITY (MPH)⊗	WIND LOAD (PSF) △										
	I	70	20										
	2	80	27										

- ⊗ 25 YEAR MEAN RECURRENCE INTERVAL
- \triangle INCLUDES $C_{i} = 1.2$

SHEET	BRIDGE STANDARD	DESCRIPTION
I OF 17	BD.2.7.2.0.1	WIND LOAD MAP & GENERAL NOTES
2 OF 17	BD.2.7.2.0.2	PANEL DETAILS (TYPE A & B SIGNS)
3 OF 17	▶ BD.2.7.2.0.3	MOUNTING DETAILS (TYPE A & B SIGNS)
4 OF 17	BD.2.7.2.0.4	SPACING OF POSTS FOR GROUND MOUNTED SIGNS
5 OF 17	BD.2.7.2.0.5	EXTRUDED ALUMINUM SIGNS (TYPE D & E SIGNS)
6 OF 17	BD.2.7.2.0.6	EXTRUDED ALUMINUM PANELS (TYPE D & E SIGNS)
7 OF 17	BD.2.7.2.0.7	ROADSIDE MOUNTED SIGNS (TYPE A, B, & D SIGNS)
8 OF 17	BD.2.7.2.0.8	ROADSIDE MOUNTED SIGN DETAILS (TYPE A & B SIGNS)
9 OF 17	BD.2.7.2.0.9	ROADSIDE MOUNTED SIGN DETAILS (TYPE D SIGNS)
10 OF 17	BD.2.7.2.0.10	SQUARE TUBE SIGN DETAILS
11 OF 17	BD.2.7.2.0.11	Z - BRACKET SIGN SUPPORT (F - SHAPE BARRIER)
12 OF 17	BD.2.7.2.0.12	Z - BRACKET SIGN SUPPORT (F - SHAPE BARRIER)
13 OF 17	BD.2.7.2.0.13	Z BRACKET SIGN SUPPORT (POST AND RAIL BARRIER)
14 OF 17	BD.2.7.2.0.14	Z - BRACKET SIGN SUPPORT (POST AND RAIL BARRIER)
15 OF 17	BD.2.7.2.0.15	CONTRAFLOW SIGNS (GROUND MOUNTED)
16 OF 17	BD.2.7.2.0.16	CONTRAFLOW SIGNS (F - SHAPE BARRIER)
17 OF 17	BD.2.7.2.0.17	CONTRAFLOW SIGNS (POST AND RAIL BARRIER)



KURT M. BRAUNER

License No. 30567 PROFESSIONAL ENGINEER

6/24/22

WIND LOAD MAP & GENERAL NOTES

DANA DEPARTMENT OF BY AND ARD TO SHARM OF A DEPARTMENT OF BY AND ARD TO SHARM OF A DEPARTMENT OF A DEPARTMENT

BRIDGE AND

SQUARE, RECTANGLE, CIRCLE, OCTAGON AND ROUTE MARKERS

A B C D H (IN.) (IN.) (IN.)

9 18

6

10 28

9 42

11

10.5

12

7.5 21

12 6

24

30 7.5

36

48

60

84

48 96

48

10

15 7.5

3" MIN. TO 6" MAX. BUT NOT MORE THAN DIMENSION "C". STIFFENER AND MOUNTING CLAMP (TYP.)

3" MIN. TO 6" MAX. -BUT NOT MORE THAN DIMENSION "C". STIFFENER AND MOUNTING CLAMP (TYP.)

SQUARE, RECTANGLE, CIRCLE, OCTAGON AND ROUTE MARKERS

STIFFENER

NUMBER REQUIRED

2 2

2

3

4

THAN DIMENSION "C"

EQ	UΙ	LA	TE	R	AL.	TR	IAI	NGL	E
	-	-				-			

DIAMOND

E	QUIL	ATE	RAL TRIANGLE	
Α	С	Н	STIFFENER	
(IN.)	(IN.)	(IN.)	NUMBER REQUIRED	

A (IN.)	С	Н	STIFFENER
(IN.)	(IN.)	(IN.)	NUMBER REQUIRED
24	8		
30	6	10	2
36	6	12.5	2
48	6	23	2
60	6	33.5	2

		DIA	MOND
Α	С	Н	STIFFENER
(IN.)	(IN.)	(IN.)	NUMBER REQUIRED
24	10	6.97	
30	12	9.21	2
36	14	11.46	2
48	18.5	15.44	3
60	22.5	19.93	3
	30 36 48	(IN.) (IN.) 24 10 30 12 36 14 48 18.5	A C (IN.) (IN.) 24 10 6.97 30 12 9.21 36 14 11.46 48 18.5 15.44

TYPE A SIGNS

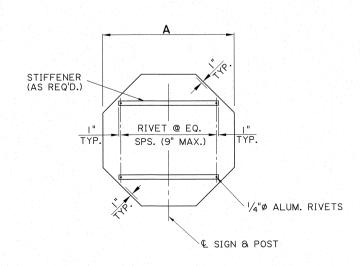
<u>.</u>	LUCATION OF BURDER ANGL	E FROM EDGE

6^A 25

6^A 24

21

6 ▲



TYPICAL SIGN BACKING DETAIL

		1.793		FULL R.	
	.062R			.078	
.139	+ -	.250	200		
.223	.409	.260	اً ا		

EXTRUSION STIFFENER	
THIS STIFFENER REQUIRES	
THE USE OF RIVETS	

NOTES:

NO BOLTS SHALL BE PLACED THROUGH FACE OF SIGN.

ALL TRACK HEAD BOLTS SHALL HAVE HEADS DESIGNED TO FIT AND TRANSMIT LOAD TO BOLT SLOTS IN THE STIFFENER.

STIFFENERS SHALL BE ALUMINUM EXTRUSIONS AS DETAILED ON THIS SHEET UNLESS OTHERWISE NOTED.

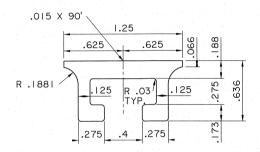
MOUNTING CLAMPS REQUIRED AT EACH HORIZONTAL STIFFENER.

SIGN PANELS AND POSTS SHALL BE THE SIZE REQUIRED ON THE PLANS AND SUMMARY SHEET.

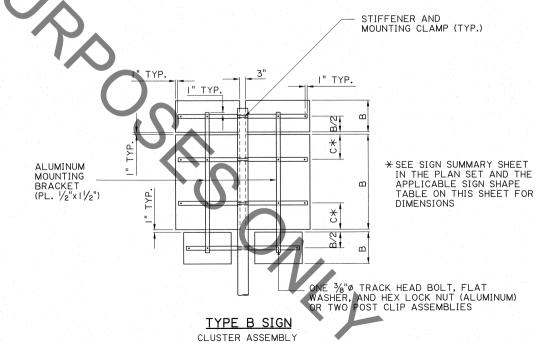
SEE OTHER SHEETS FOR MOUNTING DETAILS.

ALL SIGNS THAT REQUIRE BACKING SHALL BE INSTALLED WITH

THIS SHEET TO BE USED WITH WIND LOAD MAP AND GENERAL NOTES SHEET.



EXTRUDED CHANNEL DETAIL



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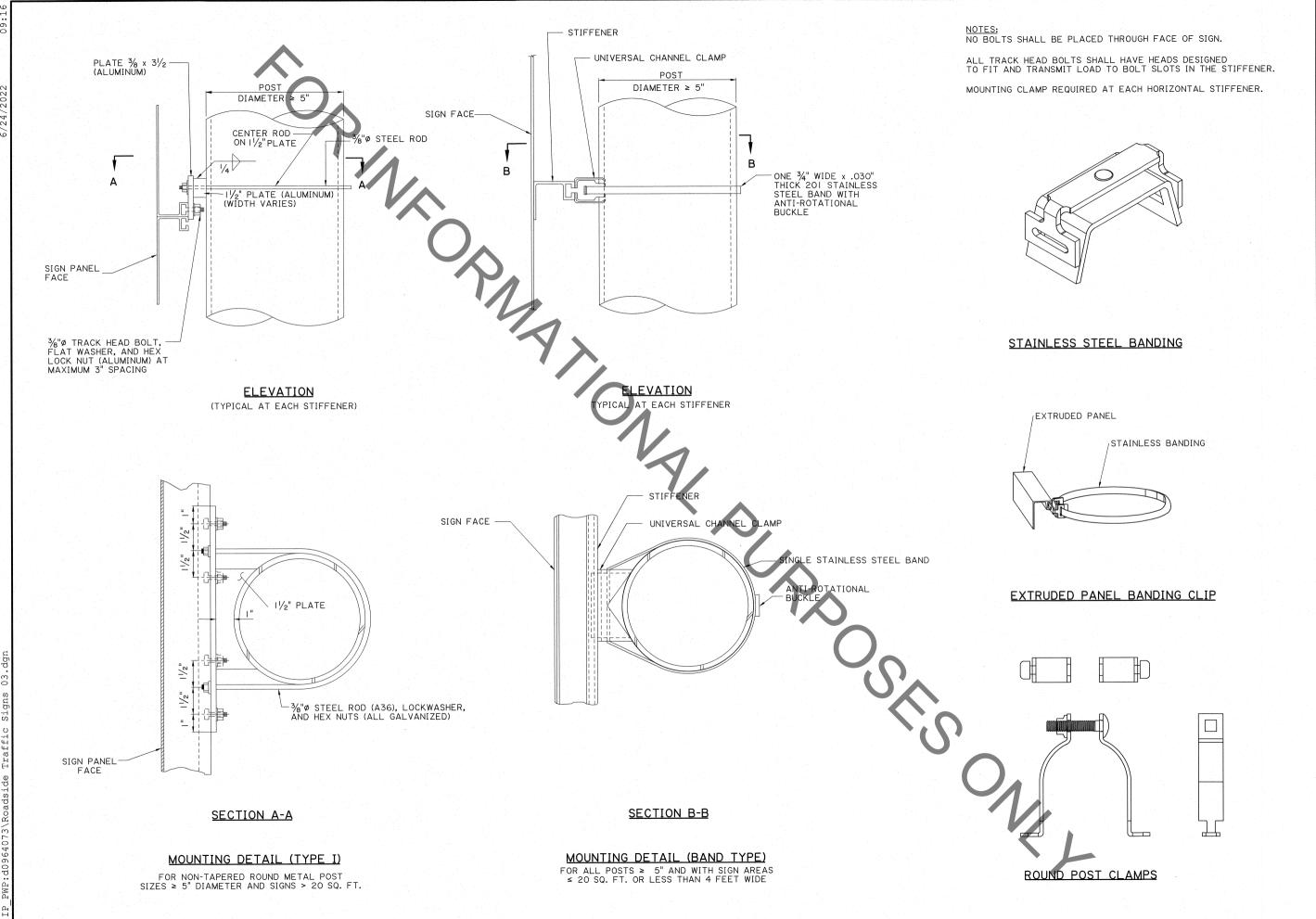
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DETAILS & B SIGNS)

DOTD BRIDGE AND

STRUCTURAL DESIGN

PANEL YPE A 8



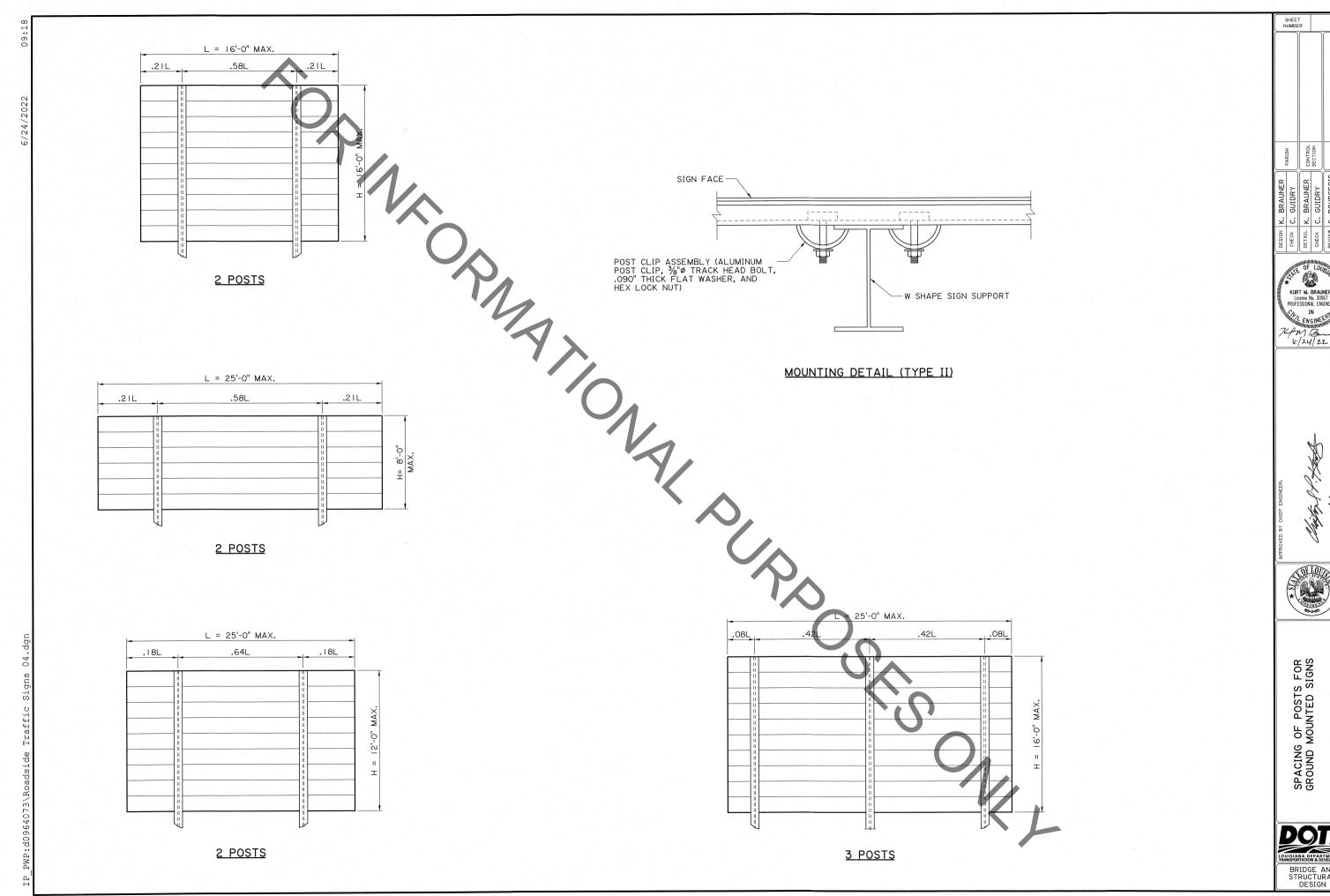
CONTROL



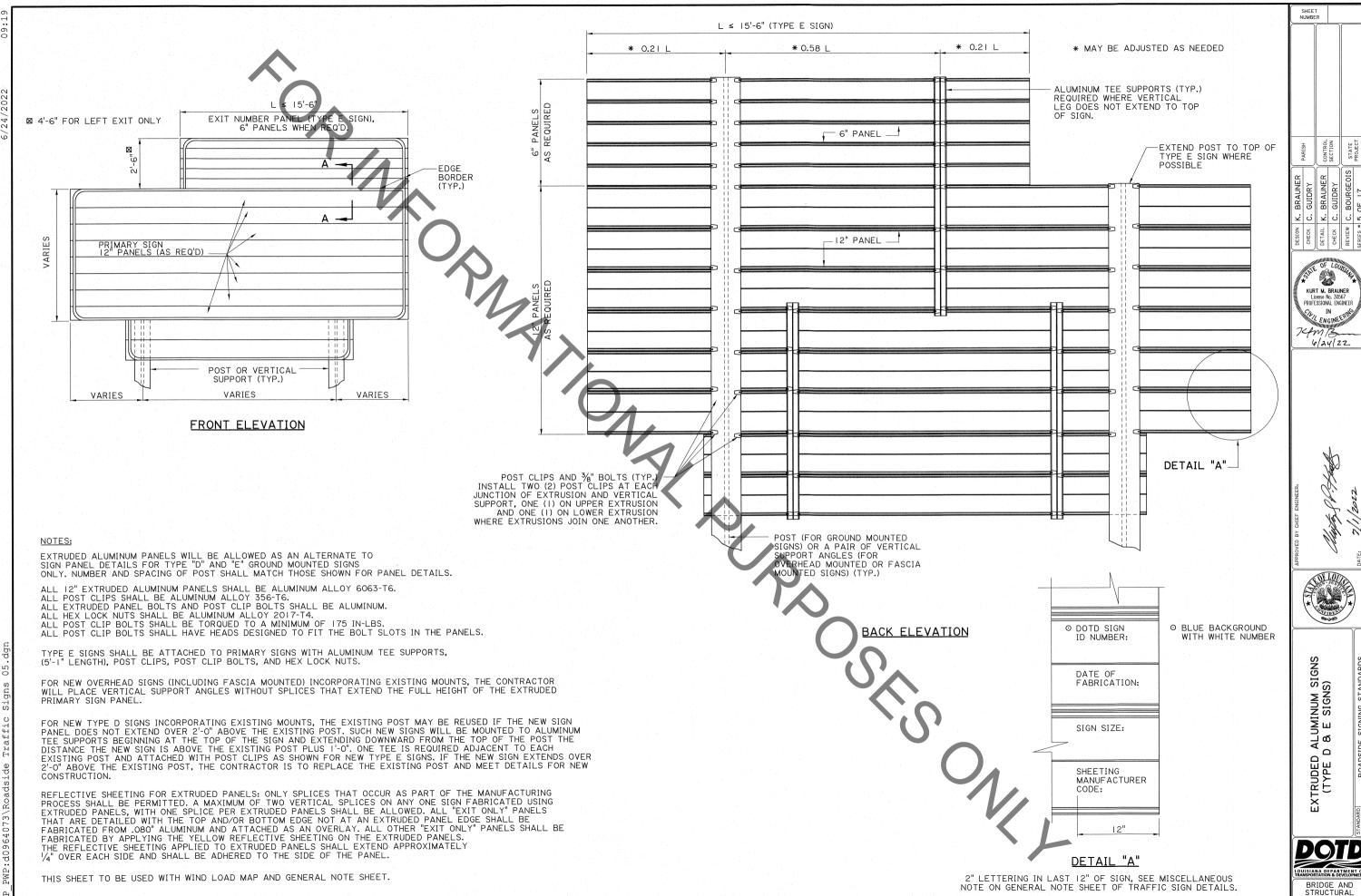


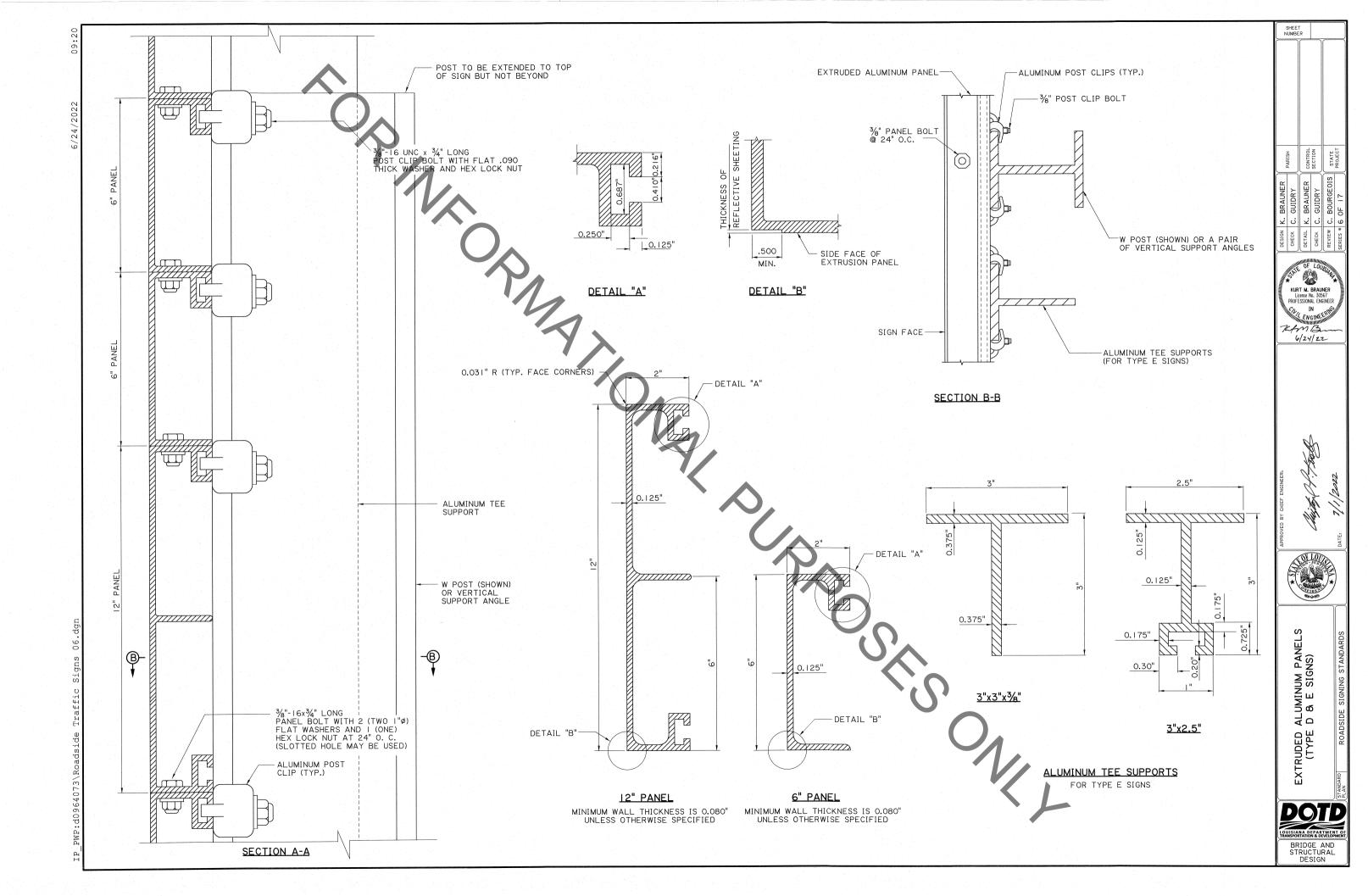


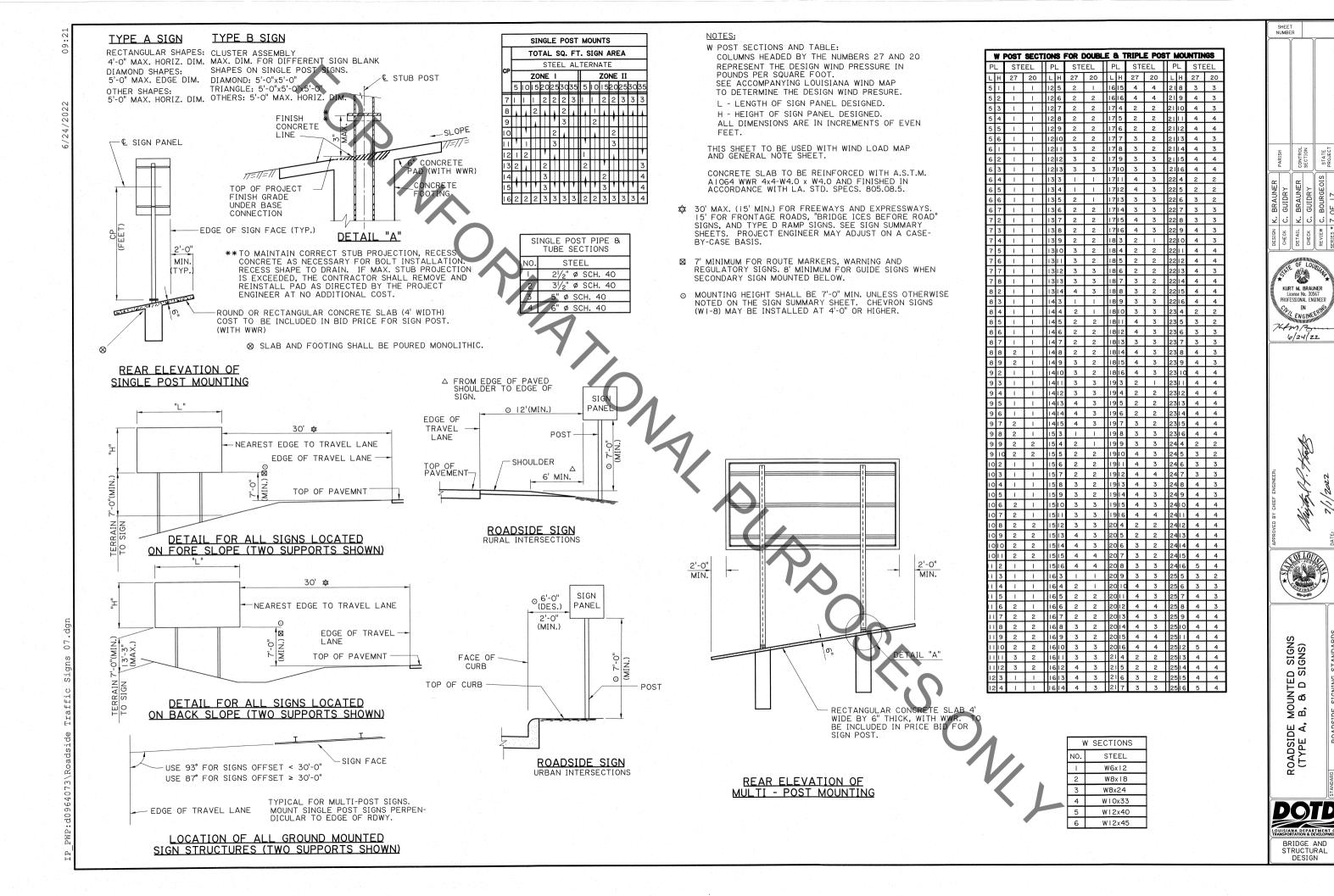
DETAILS B SIGNS) MOUNTING (TYPE A 8

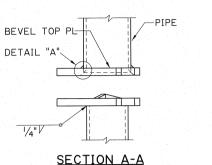


DOTD

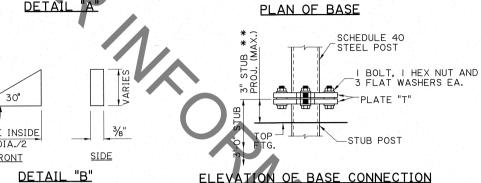








PIPE INSIDE DIA./2 SIDE FRONT



BOLT CIRCLE "A"

MULTI-DIRECTIONAL BASE SINGLE STEEL POST ONLY

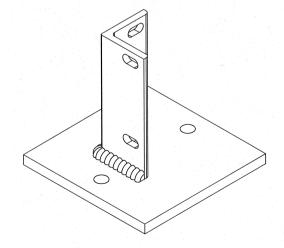
3 REQ'D.

* * IF MAX. STUB PROJECTION IS EXCEEDED, CONTRACTOR SHALL REMOVE AND REINSTALL PAD AS DIRECTED BY THE PROJECT ENGINEER AT NO COST TO THE DEPARTMENT.

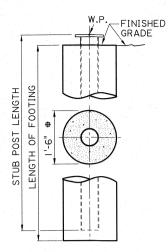
-SIGN POST PIPE

		STE	EL MU	JLTI-D	IRECT	IONAL	BASE	CON	NECTIO	ON DA	TA					
NOMINAL PIPE SIZE	BOLT SIZE O & TORQUE	WELD SIZE	T	Y	А	В	С	D	Е	F	G	Κ	L	М	N	U
21/2" OR 31/2" DIA.	5⁄8" T=226	3/8"	5/8"	7"	7"	31/2"	13/4"	11/4"	3"	25//6"	2"	103/8"	9"	1/2"	6"	1/2"

FOR STUB POST LENGTH & FOOTING DIMENSION SEE TABLE BELOW AND FOOTING DETAIL. O TORQUE IN INCH-LBS., BOLTS ARE HIGH STRENGTH



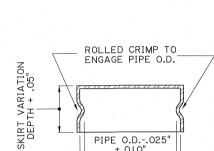
SURFACE MOUNT FOR MILE MARKERS (SQUARE TUBE ONLY)



FOR 21/2" Ø (STEEL) POST SECTIONS, FOOTING DIAMETER SHALL BE 1'-0"

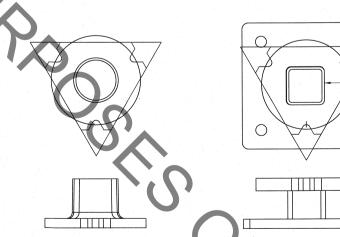
FOOTING DETAIL PIPE SECTIONS

	FOOTIN	NG DATA	
POST DIA.	STUB L	FOOTING L	CU.YD. CONC.
21/2"	36"	36"	0.09
31/2"	36"	36"	0.20
5"	48"	48"	0.26



FRICTION CAP DETAIL USED AT TOP OF ALL POSTS

-ANY SHAPE AND SIZE ALLOWED FOR CENTER CONNECTION



TYPICAL TOP ASSEMBLY

BOTTOM ASSEMBLY

CONCRETE SURFACE

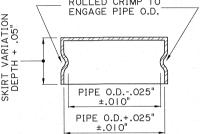
PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

SPECIAL CARE SHALL BE TAKEN TO SET THE BASE PLUM TO AVOID EXCESSIVE SHIMMING AT THE BREAK-AWAY FEATURE AFTER FINAL INSTALLATION.
EXCESSIVE SHIMMING COULD IMPAIR THE BREAK-AWAY FEATURE FOR WHICH THIS INSTALLATION WAS DESIGNED.

- I. BASE SHALL BE ALIGNED AND SET PLUM BEFORE OR IMMEDIATELY AFTER POURING CONCRETE FOOTING.
- 2. H.S. BOLTS IN BASE PLATE SHALL BE TIGHTENED TO THE PRESCRIBED TORQUE. CARE SHALL BE TAKEN TO AVOID OVERTIGHTING.

CAPS MAY BE MANUFACTURED FROM EITHER HOT ROLLED OR COLD ROLLED STEEL SHEETS. FOR PIPE SIZES 3/2" AND SMALLER THE MINIMUM SHEET METAL THICKNESS SHALL BE 24 GAUGE. THE RIM EDGES SHALL BE REASONABLY STRAIGHT AND SMOOTH. CAPS SHALL BE SIZED AND FORMED IN SUCH A MANNER AS TO PRODUCE A DRIVE-ON FRICTION FIT AND HAVE NO TENDENCY TO ROCK WHEN SEATED ON THE PIPE. THE DEPTH SHALL BE SUFFICIENT TO GIVE POSITIVE PROTECTION AGAINST ENTRANCE OF RAINWATER. THEY SHALL BE FREE OF SHAPE CREASES OR INDENTATIONS AND SHOW NO EVIDENCE OF METAL FRACTURE. CAPS SHALL HAVE A ELECTRODEPOSITED COATING OF ZINC IN ACCORDANCE WITH THE REQUIREMENTS OF A.S.T.M. SPECIFICATION B633 SC4, TYPE I.

THIS SHEET TO BE USED WITH WIND LOAD MAP AND GENERAL NOTE SHEET.





CONTROL

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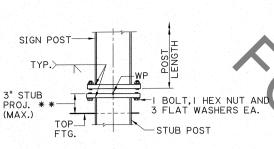
KURT M. BRAUNER

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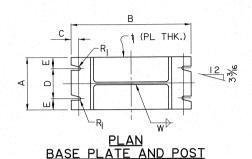
6/24/22



SIGN DETAILS SIGNS) ROADSIDE MOUNTED (TYPE A & B

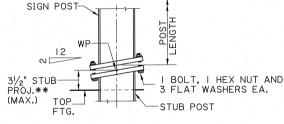


ELEVATION OF HORIZONTAL CONNECTION W SECTION



ADD 1/2" FOR BEVELED BASE PLATES

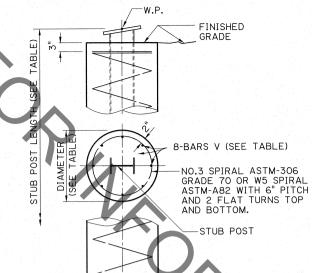
DIRECTION OF HIGHEST SPEED TRAFFIC



ELEVATION OF BEVELED CONNECTION W SECTION

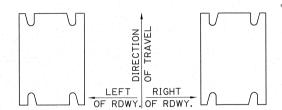
TO BE USED ON ALL MULTI-POST SIGNS WITH DISTANCE BETWEEN POSTS 7'-0" & TO & OR LESS.

* * IF MAX. STUB PROJECTION IS EXCEEDED, CONTRACTOR SHALL REMOVE AND REINSTALL PAD AS DIRECTED BY THE PROJECT ENGINEER AT NO COST TO THE DEPARTMENT.



CONCRETE FOOTING DETAIL W

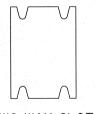
NOTE: NO REINFORCING STEEL IS REQUIRED FOR 'S' SECTION.



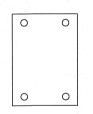
LEFT HAND SLOTS

RIGHT HAND SLOTS

FOR ONE-WAY TRAFFIC LANES, FOR TWO-WAY TRAFFIC LANES, USE RIGHT HAND SLOTS ONLY.

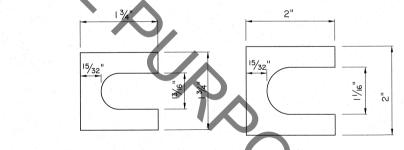


TWO-WAY SLOTS FOR GORE INSTALLATIONS



HOLES FOR BRIDGE MOUNTED SIGNS & SIGNS BEHIND GUARDRAIL

ORIENTATION AND USE OF SLOTS AND HOLES



-SIGN PANEL

SEE NOTE B

SLIP PLATE CONNECTION DETAIL

WHEN SIGN IS LOCATED ON SIDE OF ROADWAY WITH TWO

FOR EXTRUSION SIGN PANEL ALTERNATE, LOCATION OF

- & HINGE

HINGE PLATE DETAIL

€ HINGE SHALL BE 31/2" FROM BOTTOM OF SIGN PANEL.

WAY TRAFFIC, A SLIP PLATE WILL BE USED ON BOTH SIDES OF THE POST IN LIEU OF THE HINGE PLATE SHOWN

◆HINGE PL

SIGN POST

POST TO BE SAW

CUT IN TWO

*LOCATION OF HINGE

PLATE ± 11/2"

NUT AND 2 WASHERS FA.

AT BOTTOM OF SIGN

BOLT (FRICTION TYPE), I HEX

CONTACT SURFACE SHALL BE

1

SLIP PLATE DETAIL

BOLT HOLE DIAMETERS TO BE EQUAL TO BOLT DIA. + 1/16" IN POST FLANGE AND SLIP PLATE.

0

-R2

GROUND AND CLEAN FOR

* SHIM DETAIL BOLTS UP TO 3/4" Ø BOLTS

IIM DETAIL O I" Ø BOLTS

* FURNISH 2 SHIMS 0.012"± THICK AND 2 SHIMS POST. SHIMS SHALL BE BRASS CONFORMING TO B-36 AND BE USED AS DIRECTED BY THE PRO .032"± THICK PER S.T.M. SPEC. ENGINEER.

DIMENSION	BASE CONNECTION DATA									SLIP PLATE & HINGE PLATE DATA											FC	OTING				
SECTION (INCH)	BOLT SIZE & * TORQUE LIMITS	Α	В	С	D	E	†,	R	W	W (ALT.) SEE NOTE	F	G	Η	J	K	Қ	L	М	†2	R ₂	H.S. BOLT DIA.	STUB LTH	FTG. DIA.	LTH. OF FTG.	BARS V SIZE	CU. YD. CONC.
W6x12	E/III	4	10	3/4	2	1	11/2	11/32	5/16	5/16	35/8	4	21/4	7∕ ₈	1	11/4	5/8	41/4	3∕8	9/32	1/2	24	24	48	#5	0.46
W8x18	%"ø T= 226-345	5 ¹ / ₄	12	3/4	3	11/8	11/2	11/32	5/16	5/16	41/8	5 ¹ / ₄	23/4	11/4	11/8	13/8	3/4	43/4	1/2	11/32	5/8	24	24	60	#6	0.58
W8x24	3⁄4"ø T= 369-554	61/2	121/2	7/8	31/4	1 %	13/4	13/32	3/8	7/16	41/8	61/2	31/2	11/2	11/8	13/8	3/4	43/4	1/2	11/32	5/8	30	24	72	#7	0.70
WIOx33		8	151/2	11/4	41/2	13/4	2	17/32	3/8	7/16	4%	8	51/2	11/4	11/4	11/2	7∕8	51/4	5/8	13/32	3/4	30	24	96	#9	0.93
W12x40	I"Ø T= 460-735	8	171/2	11/4	41/2	13/4	2	17/32	3/8	7/16	45/8	8	51/2	11/4	11/4	11/2	7∕8	5 ¹ / ₄	5/8	13/32	3/4	36	24	120	#10	1.16
W12x45		10	171/2	11/4	6	2	2	17/32	3/8	7/16	51/2	10	51/2	21/4	11/2	13/4	1	6 ¹ / ₄	3/4	1 <u>5</u> 32	7/8	36	36	96	#9	2.09

*BASE PLATE TO POST WELD ALTERNATE (AS AN ALTERNATE TO WELDS SHOWN IN DETAILS, THE POST MEMBERS TABULATED MAY BE WELDED ALL AROUND WITH A FILLET WELD W(ALT.).) ALL BOLTS SHALL HAVE A MINIMUM OF 3 THREADS BEYOND THE NUT. BOLT TORQUE LIMITS ARE IN INCH POUNDS. (THE HIGH STRENGTH BOLTS AT THE BASE CONNECTION SHOULD BE TORQUED WITHIN THE LIMITS SPECIFIED, HOWEVER, THE LOWER LIMIT IS DESIRABLE). FOR NON-BREAKAWAY USE TORQUE LIMITS GIVEN IN THE STANDARD SPECIFICATIONS

SLIP PLATE CONNECTION NOTES:

- I. POST SHALL BE SAW CUT OR TORCH CUT PRIOR TO GALVANIZING.
- 2. SLIP PLATE SHALL BE INSTALLED WITH H.S. BOLTS AT MINIMUM BOLT TENSION.
- 3. TIGHTING SHALL BE OBTAINED BY (a) TURN OF NUT METHOD: OR (b) DIRECT TENSION INDICATOR METHOD USING LOAD INDICATOR WASHER. SEE NOTE A.
- 4. TIGHTING SHALL BE TO SUCH A DEGREE AS TO OBTAIN MINIMUM BOLT TENSION AS SPECIFIED IN STANDARD SPECIFICATIONS SUBSECTION 807.05, CURRENT AT TIME OF FABRICATION.
- 5. TIGHTEN BOLTS IN A SYSTEMATIC ORDER TO THE PRESCRIBED MINIMUM BOLT TENSION.

NOTE A:

WHEN HIGH STRENGTH BOLT IS TIGHTENED BY USE OF A DIRECT TENSION INDICATOR, THE INSTALLATION AND INSPECTION SHALL BE IN ACCORDANCE WITH SPECIFICATION FOR STRUCTURAL JOINTS, SECTION 5 AND 6 FOR ASTM A-325 BOLTS APPROVED BY THE RESEARCH COUNCIL ON RIVETED AND BOLTED STRUCTURAL JOINTS. FOR DETAILED INSTALLATION AND INSPECTION PROCEDURES FOLLOWED MANUFACTURER'S RECOMMENDATIONS. CONTRACTOR SHALL BE REQUIRED TO SUBMIT BROCHURES TO THE BRIDGE DESIGN ENGINEER FOR APPROVAL.

WHEN HIGH STRENGTH BOLT IS TIGHTENED BY USE OF A DIRECT TENSION INDICATOR METHOD, THE WASHER UNDER THE BOLT HEAD SHALL BE A LOAD INDICATOR WASHER.

PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

SPECIAL CARE SHALL BE TAKEN TO SET THE BASE PLUMB TO AVOID EXCESSIVE SHIMMING AT THE BREAK-AWAY FEATURE AFTER FINAL INSTALLATION. EXCESSIVE SHIMMING COULD IMPAIR THE BREAK-AWAY FEATURE FOR WHICH THIS INSTALLATION WAS DESIGNED. SHIM PACKS SHOWN ON THIS DRAWING SHOULD BE SUFFICIENT TO ALLOW FOR NORMAL MISALIGNMENT.

- I. BASE SHALL BE ALIGNED AND SET PLUMB BEFORE OR IMMEDIATELY AFTER POURING CONCRETE FOOTING.
- 2. H.S. BOLTS IN BASE PLATE SHALL BE TIGHTENED TO THE PRESCRIBED TORQUE. CARE SHALL BE TAKEN TO AVOID OVERTIGHTING.

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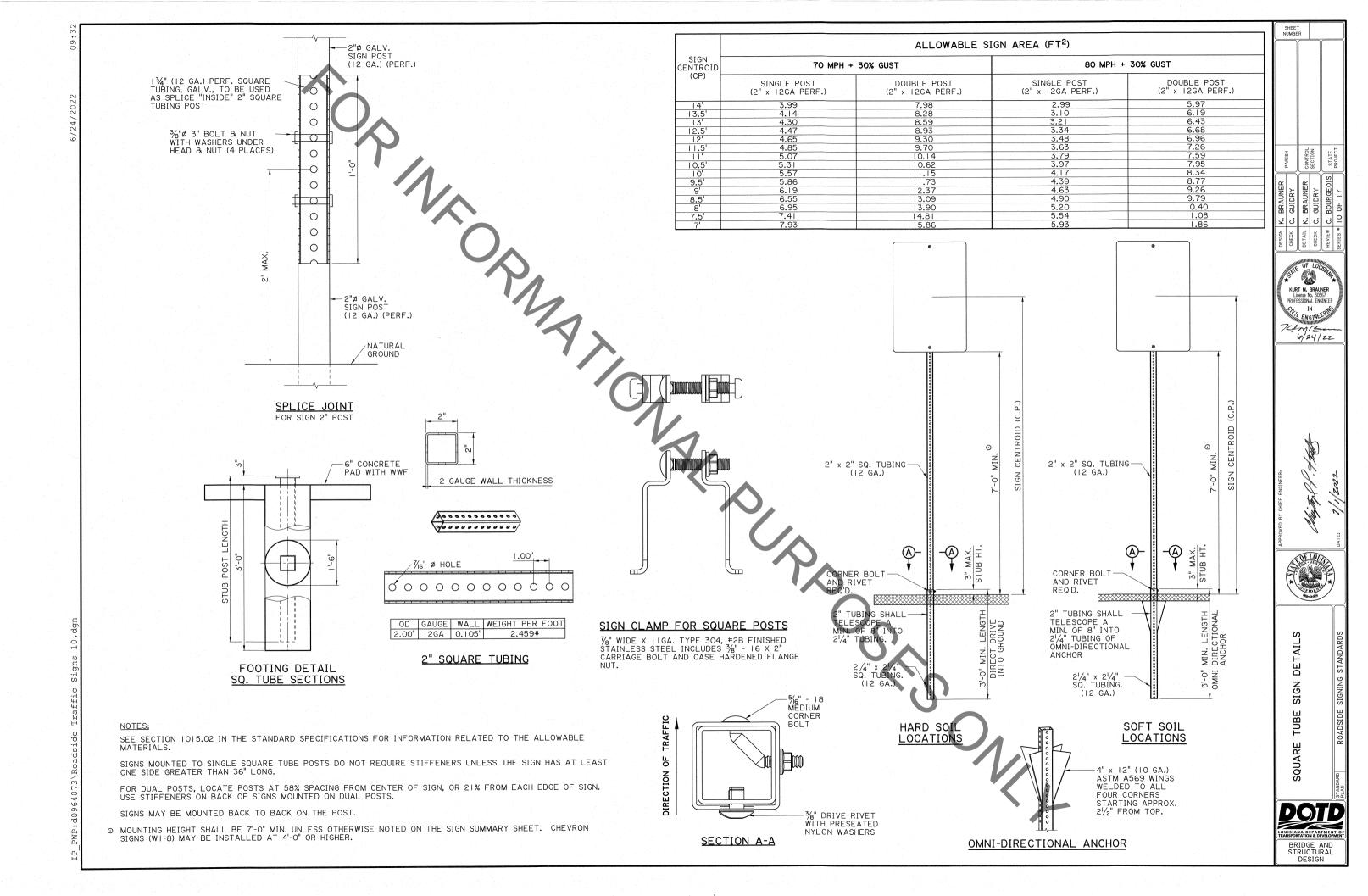


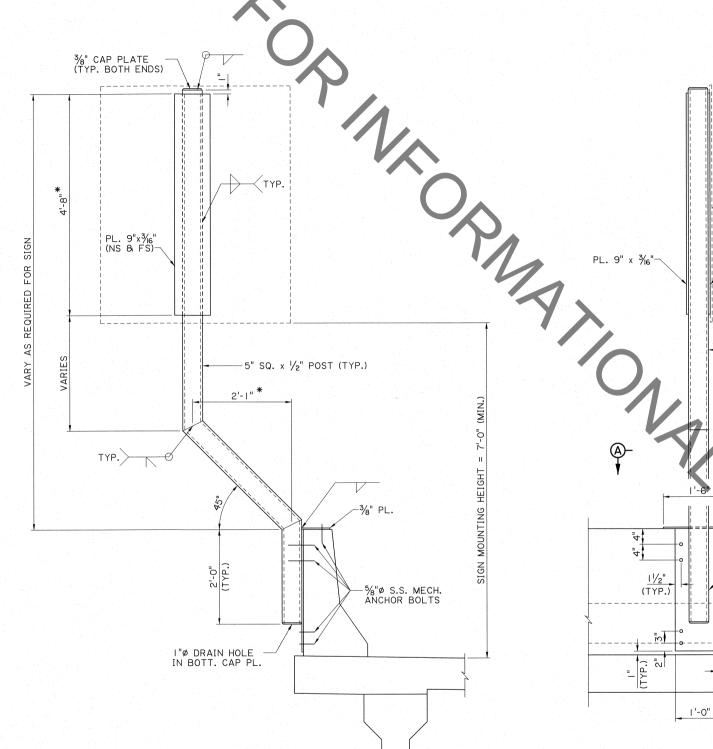


DETAIL MOUNTED SIGN (TYPE D SIGNS)

ROADSI

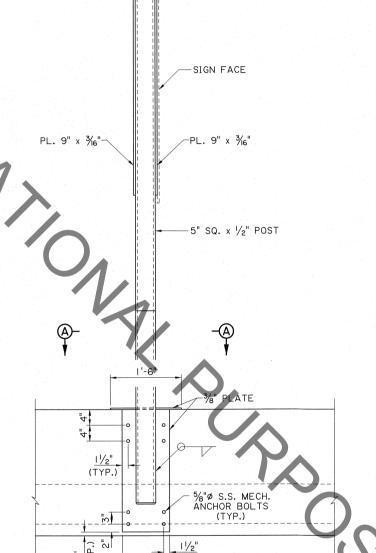
DOTD BRIDGE AND DESIGN





OFFSET SIGN SUPPORT

* DIMENSIONS ARE BASED ON A 5 FT. x 4 FT. SIGN. ADJUST AS NEEDED FOR DIFFERENT SIGN SIZES.

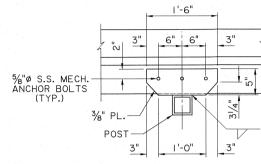


OUTSIDE ELEVATION SHOWING BARRIER

(TYP.)

I,-O"

(TYPICAL INSTALLATION)



SECTION A-A

STRUCTURAL MEMBERS SHALL BE AASHTO M270 GRADE 50 STEEL AND SHALL BE HOT DIPPED GALVANIZED PER ASTM A-123.

MECHANICAL ANCHOR BOLTS SHALL BE 5/8 STAINLESS STEEL (MIN. FY = 55 ksi) AND SHALL BE SELECTED FROM THE A.M.L. AND INSTALLED AS PER THE MANUFACTURER'S RECOMMENDATIONS. EACH ANCHOR SHALL HAVE AN ALLOWABLE CAPACITY OF 3 KIPS PULLOUT AND 3 KIPS SHEAR AFTER APPLICATION OF ANY REDUCTION FACTORS FOR ANCHOR SPACING AND EDGE DISTANCE.

WELDING SHALL BE IN ACCORDANCE WITH THE BRIDGE WELDING CODE OF THE AMERICAN WELDING SOCIETY (AWS DI.5-10), AND SECTION 809 OF THE LOUISIANA STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES,

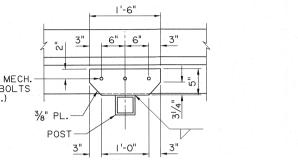
NO PART OF ANY SIGN SHALL PROTRUDE INTO THE SHOULDER AREA. DIMENSIONS OF SUPPORT POST AND BRACKET SHALL BE ADJUSTED AS NEEDED PRIOR TO FABRICATION.

ONS OF THE EXISTING BARRIER THAT ARE DAMAGED SHALL BE TO THE SATISFACTION OF THE PROJECT ENGINEER.

DIMENSIONS RELATED TO THE BARRIER CONNECTION ARE BASED ON AS-BUILT DRAWINGS AND PREVIOUS STANDARDS. DIMENSIONS SHALL BE ADJUSTED AS MEEDED BASED ON FIELD MEASUREMENTS.

A $I_{\theta}^{\prime\prime}$ neoprene bad shall be used between all steel and concrete contact surfaces.

MAX SIGN AREA = 20 SQFT.





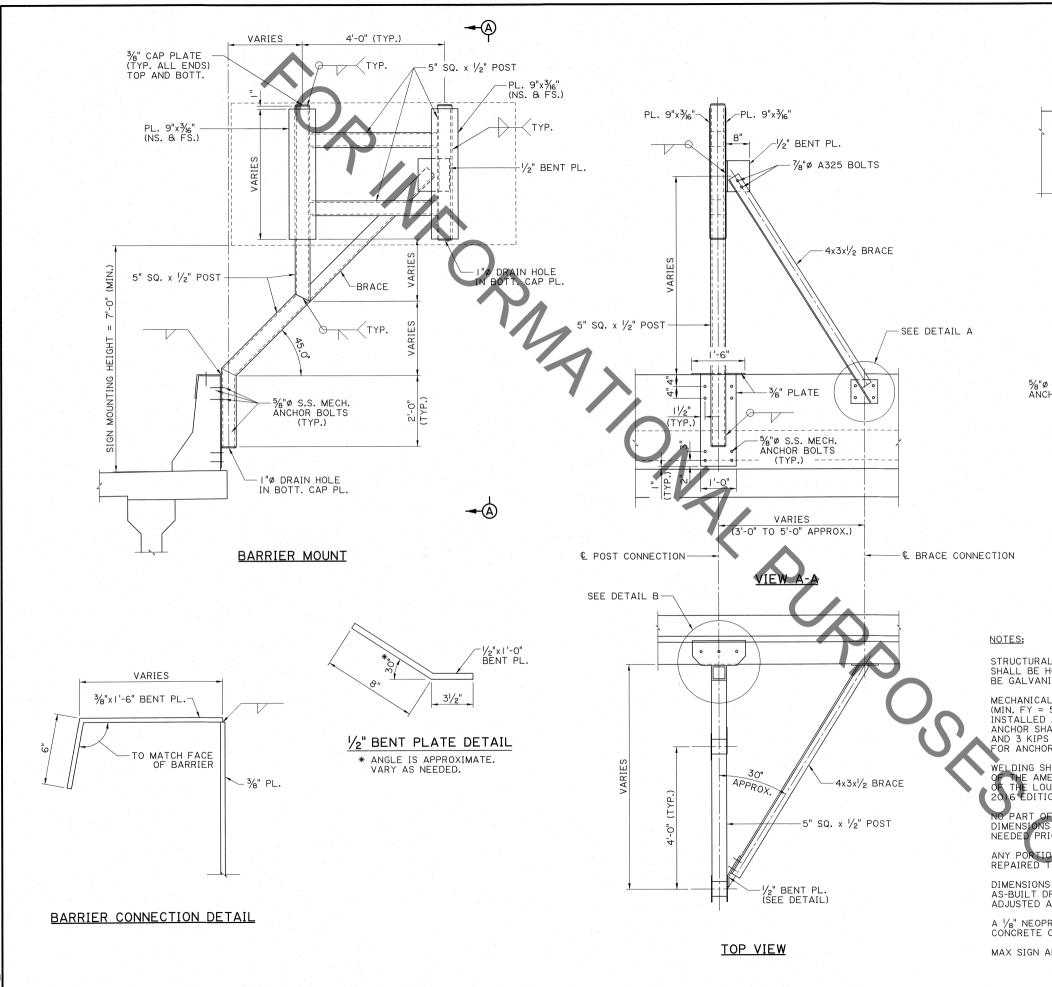
CONTROL

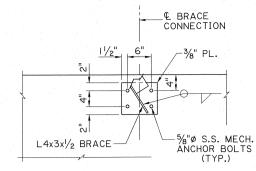
14m/3-

BRACKET SIGN SUPPORT (F - SHAPE BARRIER)

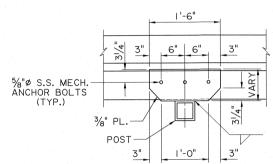
Ζ

DOTE BRIDGE AND STRUCTURAL





DETAIL A



DETAIL B

STRUCTURAL MEMBERS SHALL BE AASHTO M270 GRADE 50 STEEL AND SHALL BE HOT DIPPED GALVANIZED PER ASTM A-123. A325 BOLTS TO BE GALVANIZED PER ASTM A-153.

MECHANICAL ANCHOR BOLTS SHALL BE 5% F STAINLESS STEEL (MIN. FY = 55 ksi) AND SHALL BE SELECTED FROM THE A.M.L. AND INSTALLED AS PER THE MANUFACTURER'S RECOMMENDATIONS. EACH ANCHOR SHALL HAVE AN ALLOWABLE CAPACITY OF 3 KIPS PULLOUT AND 3 KIPS SHEAR AFTER APPLICATION OF ANY REDUCTION FACTORS FOR ANCHOR SPACING AND EDGE DISTANCE.

WELDING SHALL BE IN ACCORDANCE WITH THE BRIDGE WELDING CODE OF THE AMERICAN WELDING SOCIETY (AWS DI.5-10), AND SECTION 809 OF THE LOUISIANA STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES, 2016 EDITION.

T OF ANY SIGN SHALL PROTRUDE INTO THE SHOULDER AREA. ONS OF SUPPORT POST AND BRACKET SHALL BE ADJUSTED AS PRIOR TO FABRICATION.

OF THE EXISTING BARRIER THAT ARE DAMAGED SHALL BE SATISFACTION OF THE PROJECT ENGINEER.

DIMENSIONS RELATED TO THE BARRIER CONNECTION ARE BASED ON AS-BUILT DRAWINGS AND PREVIOUS STANDARDS. DIMENSIONS SHALL BE ADJUSTED AS NEEDED BASED ON FIELD MEASUREMENTS.

A 1/8" NEOPRENE PAD SHALL BE USED BETWEEN ALL STEEL AND CONCRETE CONTACT SURFACES.

MAX SIGN AREA = 40 SQFT.

CONTROL







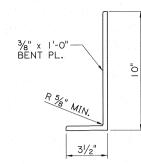
BRACKET SIGN SUPPORTS (F - SHAPE BARRIER)

7

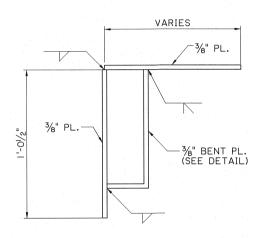
DOTD BRIDGE AND STRUCTURAL

OFFSET SIGN SUPPORT

* DIMENSIONS ARE BASED ON A 5 FT. x 4 FT. SIGN. ADJUST AS NEEDED FOR DIFFERENT SIGN SIZES.



3/8" BENT PL. DETAIL



BARRIER CONNECTION DETAIL

NOTES:

-SIGN FACE

-5" SQ. x 1/2" POST

5/4" Ø S.S. MECH. ANCHOR BOLTS (TYP.)

-3/8" PL.

1½" (TYP.)

1'-0"

OUTSIDE ELEVATION SHOWING BARRIER

(TYP.)

STRUCTURAL MEMBERS SHALL BE AASHTO M270 GRADE 50 STEEL AND SHALL BE HOT DIPPED GALVANIZED PER ASTM A-123.

MECHANICAL ANCHOR BOLTS SHALL BE %" STAINLESS STEEL (MIN. FY = 55 ksi) AND SHALL BE SELECTED FROM THE A.M.L. AND INSTALLED AS PER THE MANUFACTURER'S RECOMMENDATIONS. EACH ANCHOR SHALL HAVE AN ALLOWABLE CAPACITY OF 3 KIPS PULLOUT AND 3 KIPS SHEAR AFTER APPLICATION OF ANY REDUCTION FACTORS FOR ANCHOR SPACING AND EDGE DISTANCE.

WELDING SHALL BE IN ACCORDANCE WITH THE BRIDGE WELDING CODE OF THE AMERICAN WELDING SOCIETY (AWS D1.5-10), AND SECTION 809 OF THE LOUISIANA STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES,

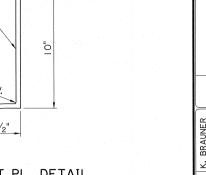
NO PART OF ANY SIGN SHALL PROTRUDE INTO THE SHOULDER AREA. DIMENSIONS OF SUPPORT POST AND BRACKET SHALL BE ADJUSTED AS NEEDED PRIOR TO FABRICATION.

OF THE EXISTING BARRIER THAT ARE DAMAGED SHALL BE HE SATISFACTION OF THE PROJECT ENGINEER.

DIMENSIONS RELATED TO THE BARRIER CONNECTION ARE BASED ON AS-BUILT DRAWINGS AND PREVIOUS STANDARDS. DIMENSIONS SHALL BE ADJUSTED AS NEEDED BASED ON FIELD MEASUREMENTS.

L BE USED BETWEEN ALL STEEL AND A 1/8" NEOPRENE PAD SHALL BE CONCRETE CONTACT SURFACES.

MAX SIGN AREA = 20 SQFT.





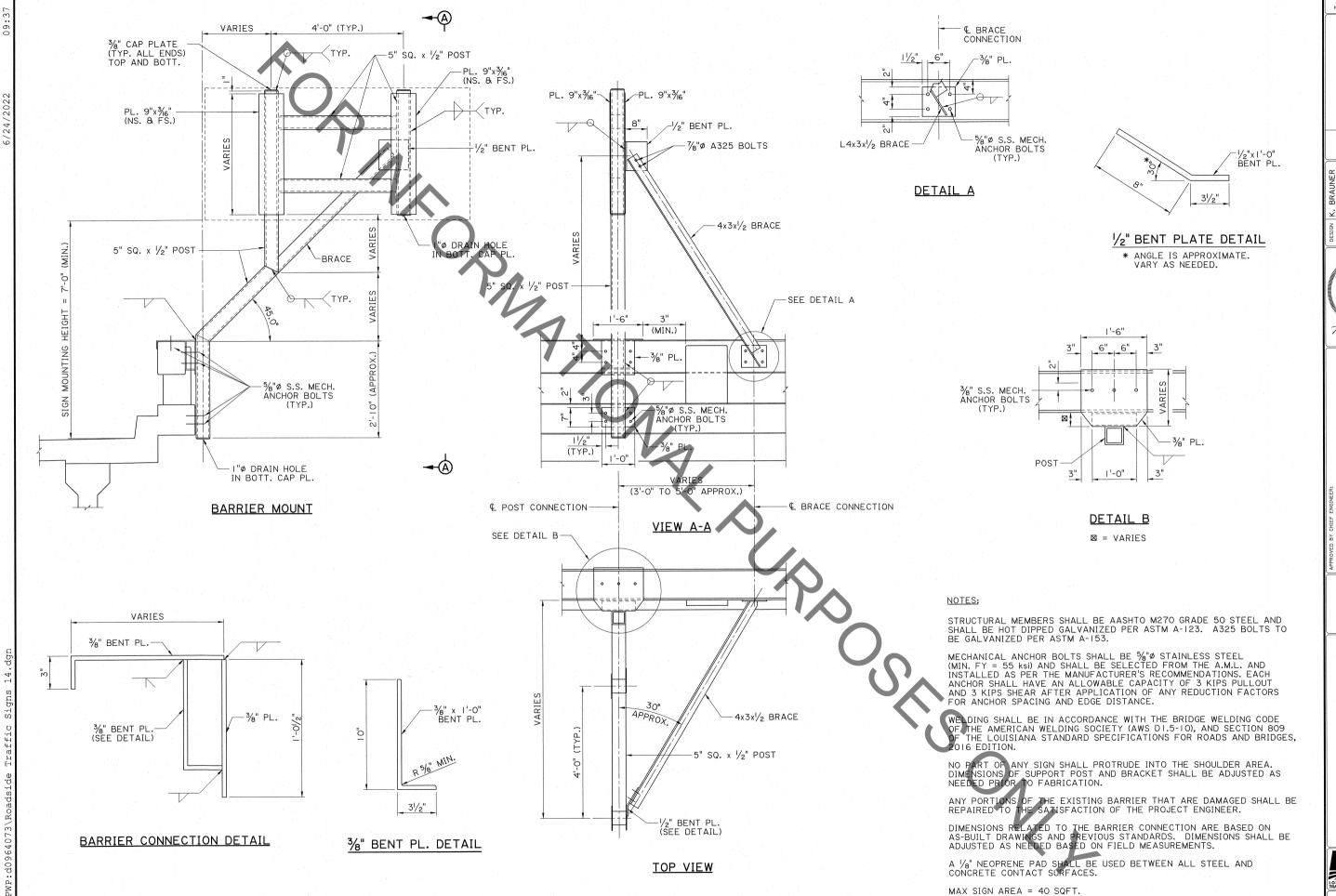




T SIGN SUPPORT RAIL BARRIER) - BRACKET (POST AND F



N



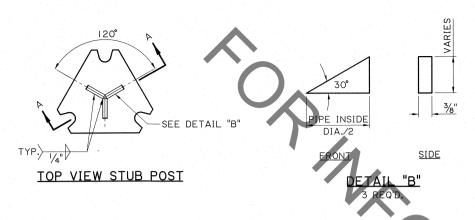
KURT M. BRAUNER License No. 30567 PROFESSIONAL: ENGINEER

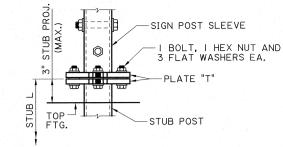
6/24/22



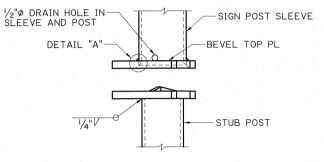
T SIGN SUPPORT RAIL BARRIER)

- BRACKET (POST AND R N,

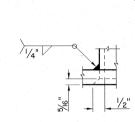




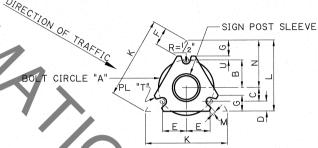
ELEVATION OF BASE CONNECTION



SECTION A-A



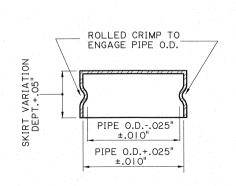
DETAIL "A"



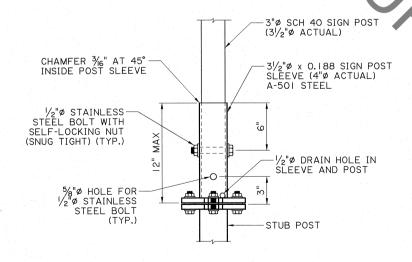
PLAN OF BASE

			STEEL	. MUL	TI-DIR	ECTIC	NAL E	BASE	CONNE	ECTION	N DAT	Α				
NOMINAL PIPE SIZE FOR POST SLEEVE		RQUE	WELD SIZE	Т	Α	В	С	D	E	F	G	K	L	М	N	Ü
3½"ø SCH 40	5/8"ø	T=226	3/8"	5/8"	7"	31/2"	13/4"	11/4"	3"	25/6"	2"	103/8"	9"	1/2"	6"	1/2"

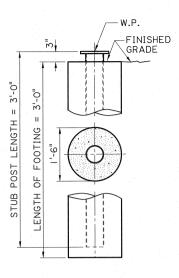
FOR STUB POST LENGTH & FOOTING DIMENSION SEE FOOTING DETAIL. OTORQUE IN INCH-LBS., BOLTS ARE HIGH STRENGTH



FRICTION CAP DETAIL (USED AT TOP OF ALL POSTS)



POST SLEEVE DETAIL



FOOTING DETAIL PIPE SECTIONS

PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

SPECIAL CARE SHALL BE TAKEN TO SET THE BASE PLUMB TO AVOID EXCESSIVE SHIMMING AT THE BREAK-AWAY FEATURE AFTER FINAL INSTALLATION. EXCESSIVE SHIMMING COULD IMPAIR THE BREAK-AWAY FEATURE FOR WHICH THIS INSTALLATION WAS DESIGNED. SHIM PACKS SHOWN ON THIS DRAWING SHOULD BE SUFFICIENT TO ALLOW FOR NORMAL MISALIGNMENT.

BASE SHALL BE ALIGNED AND SET PLUMB BEFORE OR IMMEDIATELY AFTER POURING CONCRETE FOOTING.

H.S. BOLTS IN BASE PLATE SHALL BE TIGHTENED TO THE PRESCRIBED ORQUE. CARE SHALL BE TAKEN TO AVOID OVERTIGHTING.

CAPS MAY BE MANUFACTURED FROM EITHER HOT ROLLED OR COLD ROLLED STEEL SHEETS. THE MINIMUM SHEET METAL THICKNESS SHALL BE 24 GAUGE. THE RIM EDGES SHALL BE REASONABLY STRAIGHT AND SMOOTH. CAPS SHALL BE SIZED AND FORMED IN SUCH A MANNER AS TO PRODUCE A DRIVE-ON FRICTION FIT AND HAVE NO TENDENCY TO ROCK WHEN SEATED ON THE PIPE. THE DEPTH SHALL BE SUFFICIENT TO GIVE POSITIVE PROTECTION AGAINST ENTRANCE OF RAINWATER. THEY SHALL BE FREE OF SHARP CREASES OR INDENTATIONS AND SHOW NO EVIDENCE OF METAL FRACTURE. CAPS SHALL HAVE A ELECTRODEPOSITED COATING OF ZINC IN ACCORDANCE WITH THE REQUIREMENTS OF A.S.T.M. SPECIFICATION B633 SC4, TYPE I.

GALVANIZING:

SLEEVE MEMBERS SHALL BE GALVANIZED PER ASTM ALL STEEL POST, PLATE,

ALL MISC. HARDWARE (EXCEPT FOR STAINLESS STEEL BOLTS) SHALL BE GALVANIZED PER ASTM A-153.

101040	PARISH	CONTROL	SECTION	STATE		
DESIGN K. BRAUNER	CHECK C. GUIDRY	DETAIL K. BRAUNER	снеск C. GUIDRY	REVIEW C. BOURGEOIS	SERIES # 15 OF 17	
DESIGN	CHECK	DETAIL	CHECK	REVIEW	SERIES #	
WHITIMINI THE PARTY OF THE PART	KUR	-63	RKAU	NER	WILLIAM WILLIAM	

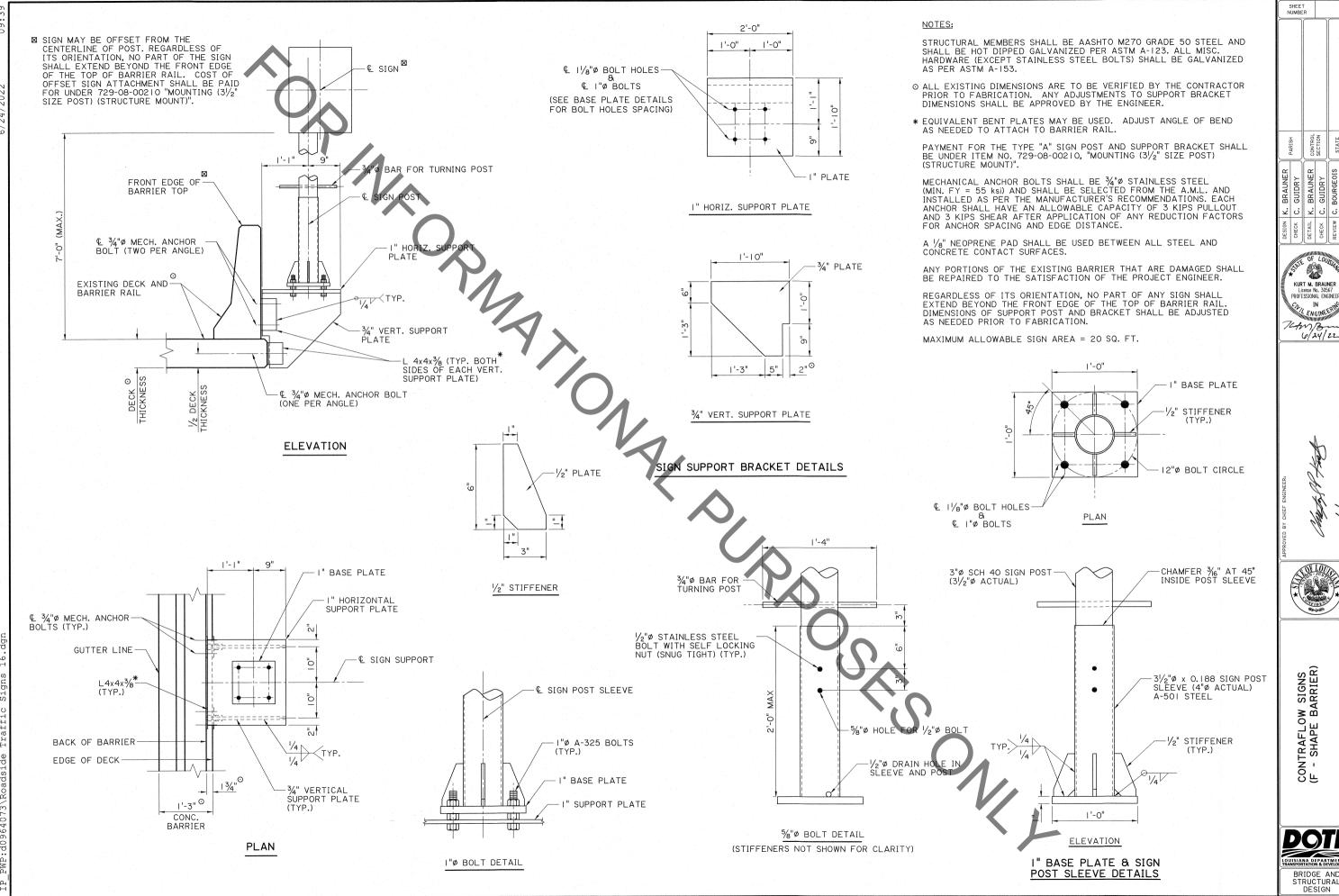






CONTRAFLOW SIGNS (GROUND MOUNTED)





CONTROL BRAUNER GUIDRY BRAUNER GUIDRY BOURGEOIS |ن||ن||غ||ن||ن KURT M. BRAUNER License No. 30567 PROFESSIONAL ENGINEER

6/24/22



CONTRAFLOW SIGNS (F - SHAPE BARRIER)

