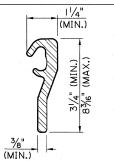
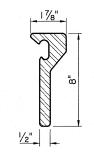
(CURB USE ONLY)





END DAM INSTALLATION PROCEDURE:

- PLACE END DAM ASSEMBLY AS A UNIT, WITH PIPE SPACERS AND BOLTS IN PLACE. ADJUST ASSEMBLY TO CORRECT VERTICAL POSITION AND JOINT INSTALLATION OPENING. TIGHTEN INTO PLACE USING ANCHOR BOLTS IN GIRDERS.
- REMOVE $\frac{1}{2}$ " DIA. INSTALLATION BOLT BETWEEN END DAMS, PIPE SPACER TO REMAIN.
- REMOVE PIPE SPACER AFTER 24 HRS OF DECK CURING.
- REPAIR ANY DAMAGE TO EXPOSED GALVANIZATION.

TYPICAL STEEL EXTRUSIONS (END DAMS)



CONCRETE GIRDERS

%" Ø STUD 8" LONG I'-O" O.C. (TYP.)

EXTRUSION

SLOTTED HOLE

%" ø STUD (BENT)

(FIELD CUT)

SECTION A-A

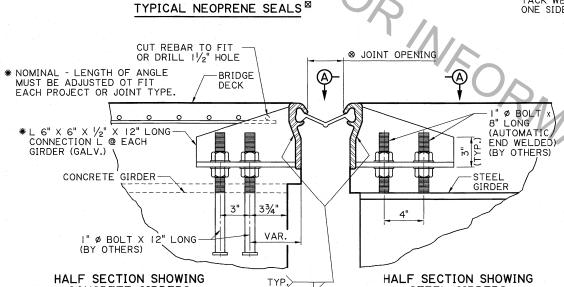
ALT. CENTERS)

& SLOTTED

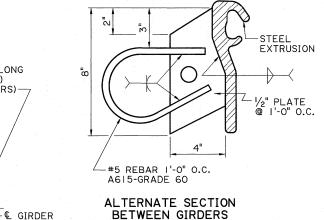
L 6" X 6" X 1/2" X 12" LONG CONNECTION L

@ EACH GIRDER

HOLES

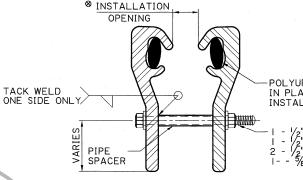


TYPICAL SECTION AT GIRDERS



STEEL GIRDERS

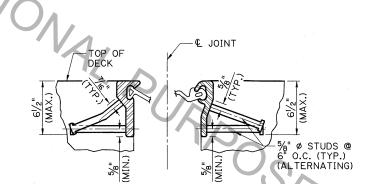
BETWEEN GIRDERS



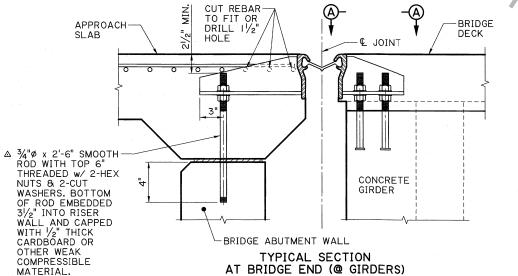
POLYURETHANE FILLER ROD IN PLACE WHEN JOINT IS INSTALLED - 1/2" DIA. X 4" BOLT @ 5'-O" O.C. (MAX) - 2" DIA. HEX NUT, PER BOLT - 1/2" DIA. FLAT WASHERS, PER BOLT - 5/8" I.D. BLACK PIPE SPACER, PER BOLT

END DAM SHIPPING AND INSTALLATION ASSEMBLY

(ANCHOR ANGLES AND ANCHOR STUDS NOT SHOWN)



TYPICAL HALF-SECTIONS BETWEEN GIRDERS



NOTES:

- JOINT FABRICATION AND CONSTRUCTION SHALL BE IN ACCORDANCE WITH SECTION 815 OF THE DOTD STANDARD SPECIFICATIONS.
- THE MANUFACTURER'S RECOMMENDED CONSTRUCTION METHODS SHALL BE FOLLOWED.
- A MANUFACTURER'S REPRESENTATIVE SHALL BE PRESENT DURING THE INSTALLATION OF THE JOINT.
- SHOP DETAILS OF JOINTS SHALL BE SUBMITTED FOR REVIEW PRIOR TO FABRICATION.
- SHIP STEEL END DAMS IN ACCORDANCE WITH THESE DETAILS.
- 6. POLYURETHANE FILLER ROD SHALL BE PLACED IN STEEL EXTRUSION'S CAVITY PRIOR TO SHIPMENT. THIS ROD SHALL BE REMOVED ONLY WHEN THE NEOPRENE SEAL IS TO BE INSTALLED IN PLACE.
- 7. FOR WELDS, CONFORM TO SECTION 809 OF STANDARD SPECIFICATIONS

WELDED SPLICES OF STEEL EXTRUSIONS SHALL BE SHOP SPLICES AND

- EACH PORTION OF THE EXTRUSION SHALL BE NOT LESS THAN 15 FEET IN LENGTH EXCEPT THAT ONE SECTION, NOT LESS THAN 4 FEET IN LENGTH WILL BE ALLOWED IN THE SHOULDER AREA IF REQUIRED TO MATCH THE ROADWAY CROSS SECTION. ALL SPLICES SHALL BE MADE SO AS TO OCCUR OUTSIDE THE WHEEL PATHS. (SEE DETAIL ON SHEET 2 OF 2.)
 IF A SECTION LESS THAN 15 FEET IS USED, THE CONNECTION STUDS
 WILL BE SPACED AT 9 INCH ALTERNATE CENTERS. ALL SPLICE LOCATIONS WILL BE SHOWN ON THE SHOP DRAWINGS. DRAWINGS WILL NOT BE APPROVED UNLESS THE LOCATIONS ARE DESIGNATED ON THE DRAWINGS. THE LOCATIONS MAY BE DESIGNATED WITH A \pm - 6 INCH TOLERANCE. WELDED SPLICES ARE ALSO REQUIRED WHERE TWO DIFFERENT STEEL SHAPES ARE JOINED AT THE CURB AREA AND WHERE THE CURB UNITS ARE TURNED UP. WELDED SPLICES WILL BE BUTT SPLICES AND CARE SHALL BE TAKEN NOT TO ALLOW WELD METAL TO INVADE THE GLAND CAVITY. WELD MATERIAL IN THE CAVITY WILL BE CAUSE FO REJECTION. CONNECTION STUDS WILL BE LOCATED 3 INCHES EITHER SIDE OF WELDED SPLICES.
- JOINTS UP TO FIFTY-FOUR (54) FEET IN LENGTH SHALL BE DELIVERED TO THE JOB SITE IN ONE PIECE. JOINTS OVER FIFTY-FOUR (54) FEET IN LENGTH MAY HAVE PROVISIONS FOR A FIELD SPLICE IN THE STEEL EXTRUSIONS, PROVIDING THE SPLICE IS PERFORMED IN SHOP-LIKE CONDITIONS IN THE PRESENCE OF A STATE INSPECTOR AND MEET THE REQUIREMENTS OF NOTE 7 ABOVE. ALL OTHER WELDED SPLICES OF STEEL EXTRUSIONS SHALL BE SHOP SPLICES.
- IO. BEND STUDS PRIOR TO WELDING. NO FIELD BENDING OF STUDS WILL BE ALLOWED.
- II. REPAIR DAMAGED GALVANIZED COATS IN ACCORDANCE WITH 811.08.
- 12. NEOPRENE SEALS SHALL BE MANUFACTURED AS A CONTINUOUS PIECE WITH ONLY ONE (1) SHOP SPLICE PER JOINT ALLOWED WHEN LENGTH EXCEEDS 50 FEET. THE NEOPRENE SEAL SHALL CONFORM TO 1005.05. WITH THE HARDNESS REQUIREMENT OF ASTM D2628 REVISED TO BE 55-5/+10.

SEAL SHALL BE BONDED TO STEEL WITH A PRE-MIXED ADHESIVE LUBRICATING SOLUTION WHICH SHALL BE USED TO FACILITATE THE SEAL INSTALLATION. THIS ADHESIVE LUBRICANT SHALL BE SELECTED FROM THE DOTD APPROVED MATERIALS LIST. THE LUBRICANT SHOULD FLOW FREELY AND EVENLY COAT THE SEAL AND JOINT FACE. THE LUBRICANT SHALL COMPLETELY COAT THE SEAL AND STEEL EXTRUSION CAVITY WHICH REMAINS IN CONTACT.

- 13. 2'-6" LENGTH OF ROD IS APPLICABLE FOR CLEAR ROADWAY WIDTHS OF 24'-0" TO 44'-0" WITH ONE OR TWO-WAY TANGENT CROSS SLOPE. WIDER BRIDGES WITH TWO-WAY TANGENTS MAY REQUIRE A LONGER SUPPORT ROD.
- 14. SEE PROJECT PLAN JOINT DATA TABLE FOR DESIGN AND INSTALLATION
- 15. ANCHOR BOLT IN GIRDER WILL BE PAID FOR AS PART OF THE GIRDER. ANCHOR BOLT IN APPROACH SLAB SUPPORT WALL WILL BE PAID FOR UNDER THE STRUCTURAL METALWORK (ANCHOR BOLTS) PAY ITEM. MEASUREMENT AND PAYMENT OF OTHER END DAM AND SEAL ELEMENTS WILL BE IN ACCORDANCE WITH SECTION 815
- 16. JOINTS SHALL BE PAID FOR UNDER PAY ITEM SEAL EXPANSION JOINT (END DAMS AND PREFORMED NEOPRENE SEAL).



DETAILS

SPAN

MISC.

EXPANSION JOINT PREFORMED NEOF

SEALED DAMS &

