

GENERAL NOTES - ROADSIDE TRAFFIC SIGNS

CONSTRUCTION SPECIFICATIONS: CONSTRUCTION SHALL BE IN ACCORDANCE WITH THE LOUISIANA DEPARTMENT OF TRANSPORTATION AND DEVELOPMENT, STANDARD SPECIFICATIONS FOR ROADS AND BRIDGES. LATEST EDITION EXCEPT AS SUPPLEMENTED OR AMENDED BY THE PLANS, SUPPLEMENTAL SPECIFICATIONS AND/OR SPECIAL PROVISIONS.

DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINARIES AND TRAFFIC SIGNALS, 1994 AND INTERM SPECIFICATIONS.

STEEL: STEEL SHALL CONFORM TO A.S.T.M. A-709, GRADE 36. STEEL TUBING SHALL CONFORM TO THE APPLICABLE REQUIREMENTS OF A.S.T.M. DESIGNATION A-36 OR HOT-FORMED TUBING (A-501) OR PIPE (A-53) TYPE "E" OR "S", GRADE "B" OR COLD-FORMED TUBING (A-500) GRADE "B" OR "C", UNLESS OTHERWISE NOTED.

ALUMINUM: ALL ALUMINUM EXCEPT SIGN PANELS SHALL CONFORM TO ASTM B-221, B-308, OR B-429 ALLOY 6061-T6 UNLESS OTHERWISE NOTED. SIGN PANELS SHALL BE .080" THICK ALUMINUM CONFORMING TO ASTM B-209 ALLOY 5052-H38 OR 6061-T6.

CONCRETE AND REINFORCING STEEL: CONCRETE SHALL BE CLASS "M", UNLESS OTHERWISE NOTED. DIMENSIONS RELATING TO REINFORCING STEEL FABRICATION ARE OUT TO OUT OF BAR UNLESS OTHERWISE NOTED. DIMENSIONS RELATING TO REINFORCING STEEL SPACING ARE CENTER TO CENTER OF BAR OR FACE OF CONCRETE TO CENTERLINE OF BAR. REINFORCING STEEL SHALL HAVE A MINIMUM COVERING OF 2" EXCEPT WHEN CONCRETE IS CAST AGAINST THE EARTH THEN THE COVERING WILL BE 3". ALL REINFORCING STEEL SHALL BE GRADE 60. THE FIRST DIGIT OF REINFORCING BAR NUMBER INDICATES THE BAR SIZE. THE TOP EDGES OF THE FOOTING SHALL BE CHAMFERED 3/4".

CONCRETE FINISH: ALL PORTIONS OF THE FOOTINGS FOR CANTILEVERS AND TRUSSES ABOVE GROUNDLINE SHALL HAVE A FINISH IN ACCORDANCE WITH LOUISIANA SPECIFICATION. 805.08.3.

WELDING: ALL WELDING SHALL CONFORM TO THE LA. STANDARD SPECIFICATIONS-SECTION 809 AND SUPPLEMENTAL SPECIFICATIONS.

GALVANIZING: ALL STRUCTURAL STEEL AND MISCELLANEOUS STEEL SHALL BE GALVANIZED IN ACCORDANCE WITH A.S.T.M. DESIGNATION A-123. DAMAGE TO GALVANIZED SURFACES THAT ARE NOT TO BE ENCASED IN CONCRETE SHALL BE REPAIRED IN ACCORDANCE WITH LA. STANDARD SPECIFICATIONS SUBSECTION 811.08. ALL BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH A.S.T.M. DESIGNATION A-153. ALL FIELD HOLES IN GALVANIZED MATERIAL SHALL BE TREATED WITH A COLD GALVANIZING COMPOUND FROM THE A.M.L..

BOLTS: UNLESS NOTED, ALL THREADED CONNECTIONS SHALL INCORPORATE A LOCKING DEVICE AND HAVE A MINIMUM OF 3 THREADS BEYOND THE NUTS. ALL BOLTS SHALL BE HIGH STRENGTH BOLTS, A.S.T.M. A-325, UNLESS OTHERWISE NOTED. ANCHOR BOLTS SHALL CONFORM TO AASHTO M314, GRADE 55 (OR APPROVED EQUAL) AND BE HOT DIP GALVANIZED TO A.S.T.M. A-153. STAINLESS STEEL FOR BOLTS SHALL CONFORM TO A.S.T.M. DESIGNATION A-320 B8, CLASS 2 TYPE 304, OR A-193 B8, CLASS 2 TYPE 304, UNLESS OTHERWISE NOTED. STAINLESS STEEL NUTS SHALL CONFORM TO A.S.T.M. DESIGNATION A-194, GRADE 8, TYPE 304. ALUMINUM BOLTS SHALL CONFORM TO A.S.T.M. F-468 ALLOY 2024-T4 AND NUTS ARE A.S.T.M. F-467 ALLOY 6061-T6 OR 6262-T9. WHERE BOLTS ARE USED ON BEVELED SURFACES, BEVELED WASHERS SHALL BE PROVIDED TO GIVE FULL BEARING TO THE HEAD AND/OR THE NUT.

RIVETS: ALL RIVETS SHALL BE 1/4" DIAMETER BLIND RIVETS WITH POSITIVE MANDREL RETENTION. THE RIVET BODY AND MANDREL SHALL BE ALUMINUM WITH A 1/2" MAXIMUM DIAMETER DOME HEAD. THE RIVETS SHALL HAVE A MINIMUM ULTIMATE TENSILE STRENGTH = 875 LBS., AND CONFORM TO ASTM B-316 5056-H32.

BREAK-AWAY BASE: BASES FOR SIGNS LOCATED ADJACENT TO MORE THAN ONE ROADWAY (RAMP TERMINALS, INTERSECTIONS, ETC.) SHALL BE ORIENTED IN THE DIRECTION OF THE HIGHEST SPEED TRAFFIC. ALL MULTI-POST SIGNS WITH A DISTANCE BETWEEN POSTS OF 7'-0" CENTERS OR LESS SHALL HAVE BEVELED BASE CONNECTION. BASE CONNECTIONS SHALL BE WRAPPED PRIOR TO POURING THE FOOTING, WITH MATERIAL SUFFICIENT TO PREVENT CONCRETE SPLATTER ON THE BREAK-AWAY BASE ASSEMBLY.

ANCHOR BOLTS: ANCHOR BOLT NUTS TO BE TIGHTENED A MINIMUM ROTATION OF 240° (2/3 TURNS) FROM THE SNUG TIGHT CONDITION.

SIGN SHEETING: UNLESS OTHERWISE NOTED, ALL SIGN MATERIAL SHALL BE IN ACCORDANCE WITH SECTION 1015 IN THE STANDARD SPECIFICATIONS. IN ORDER TO OBTAIN AN ACCEPTABLE COLOR MATCH BETWEEN MULTIPLE PANELS ON A GUIDE SIGN, ALL OF THE BACKGROUND SHEETING FOR ANY GUIDE SIGN SHALL BE THE MINIMUM WIDTH OF THE LARGEST PANEL AND SHALL COME FROM THE SAME LOT OR RUN NUMBER FROM THE SHEETING MANUFACTURER UNLESS OTHERWISE APPROVED IN WRITING. RETRO-REFLECTIVE SHEETING SHALL BE APPLIED TO ALL PANELS IN SUCH A MANNER THAT THERE ARE NO HORIZONTAL SPLICES.

OVERLAY PANELS FULL SIGN OVERLAY PANELS SHALL BE IN ACCORDANCE WITH SECTION 729.05.3. PARTIAL SIGN OVERLAYS AND ALL SHIELDS SHALL HAVE SHIMS AT ALL RIVETS. SHIMS SHALL BE AT LEAST .080" THICK AND SIZED SO THEY WILL NOT EXTEND BEYOND EDGE OF OVERLAY. RIVETS SHALL BE AS SPECIFIED ON THIS STANDARD DETAIL SHEET.

SIGN LOCATIONS: FOR GROUND MOUNTED SIGN INSTALLATIONS, THE ENGINEER MAY ADJUST THE TYPE D AND E SIGN LOCATIONS INDICATED ON THE PLANS. THIS WILL BE ALLOWED TO AVOID PLACEMENT IN DEEP DITCHES, STEEP BACKSLOPES, TREE LINES, AND ANY OTHER UNACCOUNTED FOR FIELD CONDITIONS AND TO PROVIDE BETTER MESSAGE PRESENTATION. ANY ADJUSTMENTS MUST BE WITH THE CONCURRENCE OF THE GEOMETRIC DESIGN ENGINEER.

SIGN TYPES: TYPE A = SMALL SIGN WITH ONE POST; TYPE B = CLUSTER ASSEMBLY OF TYPE A SIGNS; TYPE D = LARGE RECTANGULAR SIGN ADJACENT TO TRAFFIC MOUNTED WITH MULTIPLE POSTS; TYPE E = SECONDARY SIGN (SUCH AS AN EXIT NUMBER PANEL) ATTACHED TO A LARGE RECTANGULAR PRIMARY SIGN; DELINEATOR, MILEPOST AND OBJECT MARKER SIGNS ARE NOT COVERED UNDER TRAFFIC SIGNS. SEE STANDARD PLAN HS-03.

MISCELLANEOUS: THE CONTRACTOR SHALL MARK THE DATE OF FABRICATION, SHEETING MANUFACTURER CODE, AND SIZE OF SIGN ON THE BACK OF EACH SIGN WITH AN APPROVED WEATHER RESISTANT PAINT STICK. MARK SHALL BE 2" MINIMUM HEIGHT ON MULTI-POST SIGNS. SEE DETAIL "A" SHEET 6 OF 11.

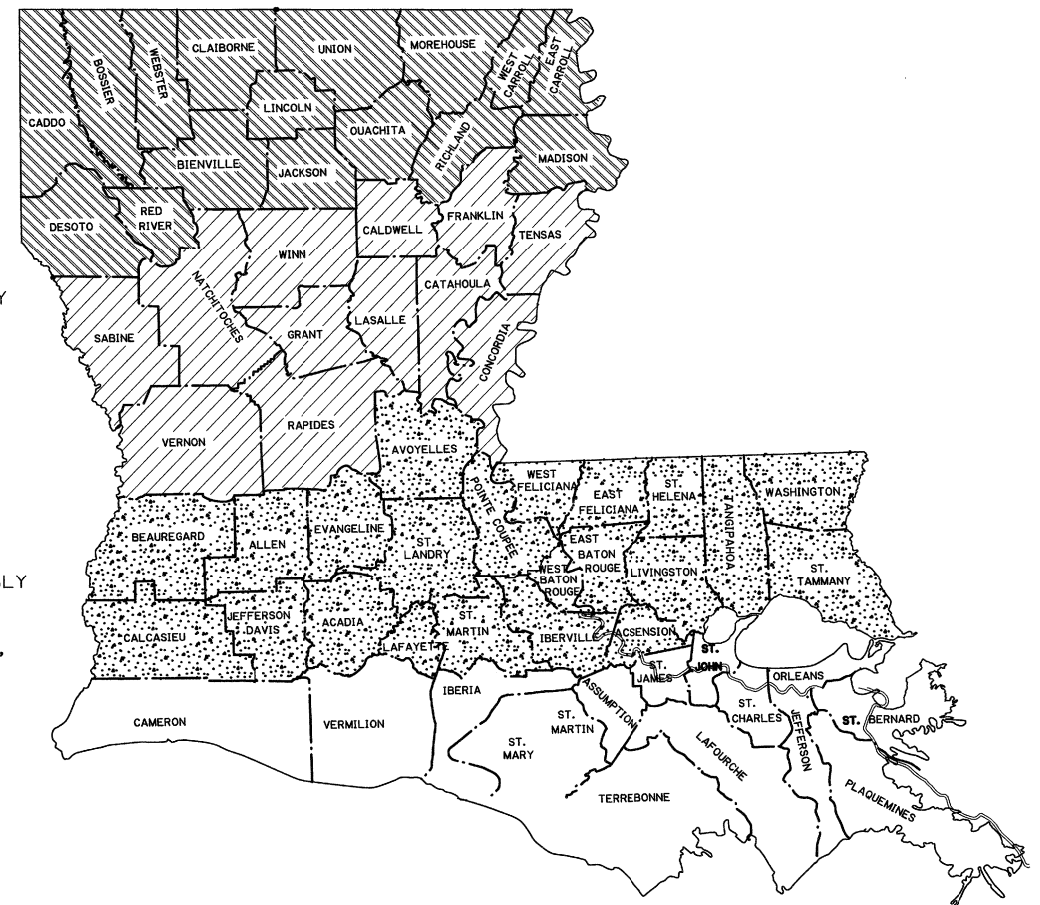
POST HINGE SPLICE ON MULTI-POST SIGNS WITH ALL POSTS CONNECTED BY A SECONDARY SIGN SHALL BE LOCATED BELOW THE SECONDARY SIGN. STUB POST SHALL BE ASSEMBLED TO SIGN POST WITH REQUIRED BOLTS AND ONE FLAT WASHER ON EACH BOLT BETWEEN PLATES PRIOR TO SHIPMENT. POST SPLICE SLIP PLATE SHALL BE ASSEMBLED TO MINIMUM BOLT TENSION IN SHOP PRIOR TO SHIPMENT. SIGN POST SHALL BE SHIPPED TO JOB SITE ASSEMBLED WITH ALL HARDWARE REQUIRED IN PLACE AND SECURED. EXPOSED ENDS OF ALL PIPE SHALL BE CAPPED. USE OF SECTIONS PROVIDING EQUAL OR GREATER STRENGTH FOR ANY MEMBER DESIGNATED ON THE PLANS SHALL BE SUBMITTED TO THE BRIDGE ENGINEER FOR APPROVAL.

ALL DIMENSIONS REQUIRED FOR SATISFACTORY INSTALLATION SHALL BE VERIFIED IN THE FIELD BY THE CONTRACTOR PRIOR TO THE FABRICATION. ADJUSTMENTS SHALL BE MADE AS DIRECTED BY THE ENGINEER.

ALL ALUMINUM SURFACES PLACED IN CONTACT WITH, OR FASTENED TO UNGALVANIZED STEEL MEMBERS SHALL BE THOROUGHLY COATED WITH AN APPROVED ALUMINUM IMPREGNATED CAULKING COMPOUND. PAINT ALUMINUM SECTIONS IN CONTACT WITH CONCRETE WITH A HEAVY COAT OF AN ALKALI RESISTANT BITUMINOUS PAINT OR A COAT OF ZINC CHROMATE PAINT AND ALLOW TO DRY BEFORE PLACING.

TREE TRIMMING: THE CONTRACTOR SHALL BE RESPONSIBLE FOR MISCELLANEOUS BRUSH AND TREE TRIMMING TO ALLOW FOR FULL SIGN PRESENTATION AS DIRECTED BY THE PROJECT ENGINEER.

SHOP DRAWINGS: NOT REQUIRED FOR SIGN BACKING AND SMALL GROUND MOUNTED SIGN SUPPORTS, UNLESS FABRICATOR INTENDS TO DEVIATE FROM THE DETAILS HEREIN. SHOP DRAWING ARE REQUIRED FOR ALL STRUCTURE MOUNTED SIGNS.



WIND LOAD MAP

WIND LOAD MAP LEGEND table with columns for SYMBOL, ZONE, WIND VELOCITY (MPH), and WIND LOAD (PSF).

⊗ 25 YEAR MEAN RECURRENCE INTERVAL
Δ INCLUDES Cd = 1.2



Signature and date: 2/20/18

Table with columns SHEET, BRIDGE STANDARD INDEX NO., and DESCRIPTION. Lists sheets 1 through 11 and their corresponding descriptions.

Vertical sidebar containing sheet number, design details (P. Fossier, K. Brauner), date (FEB. 2018), revision description, and project title (WIND LOAD MAP & GENERAL NOTES).